



# Installation Instructions

*The Next Dimension in Technical Service Information*

**Kit Number:** 1231928

**Date:** 12-10-2013

**Installation Instructions:** 1231898

**Rev. A**

**Subject:** Condenser Fan Assembly

**ECN:** 54792

**Vendors:** All V21 machines with Embraco Refer Deck

**Rev. Date:** N/A

**Purpose:** To replace the condenser fan assembly.

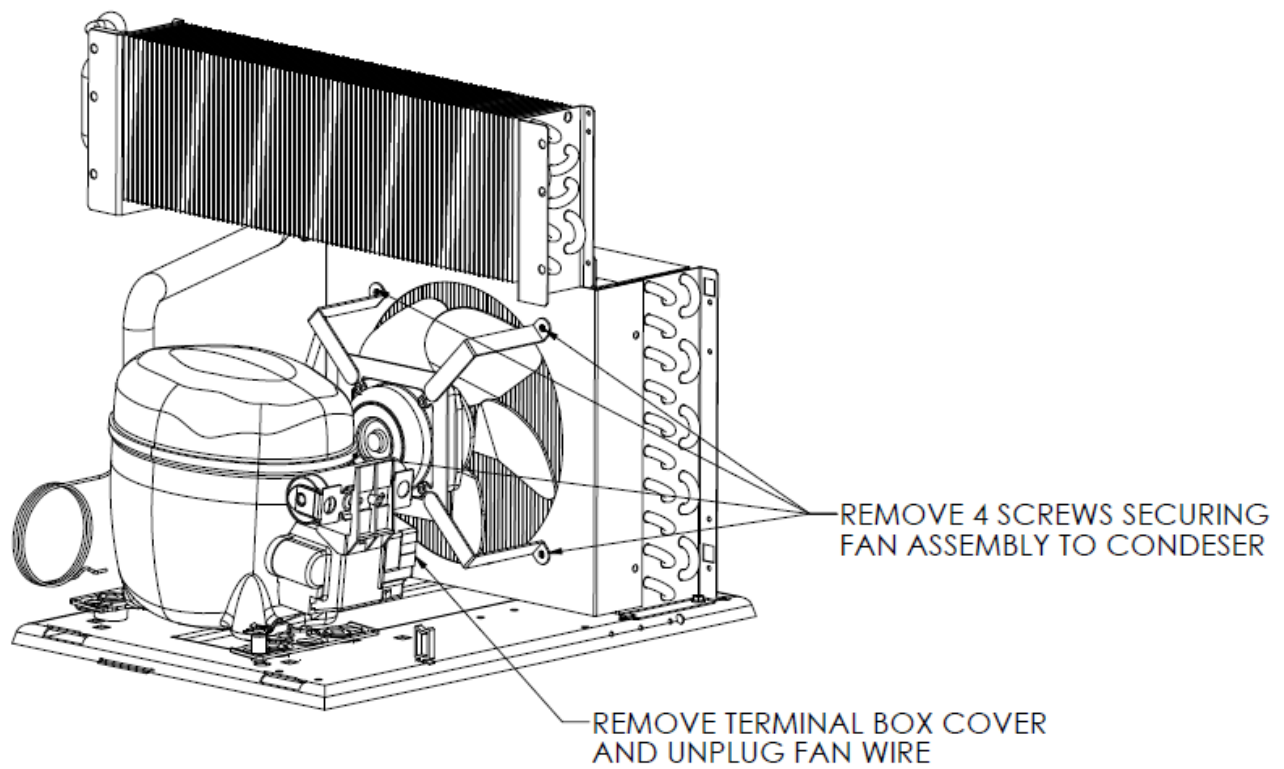
## **Parts List**

<b><i>Quantity</i></b>	<b><i>Part Number</i></b>	<b><i>Description</i></b>
1	1231863	Asy, Condenser Fan, V21
2	V802251	SCR, 1/4-20x5/8 HX WHR SLT
1	1231898	Instl Instr, Condenser Fan Asy, V21

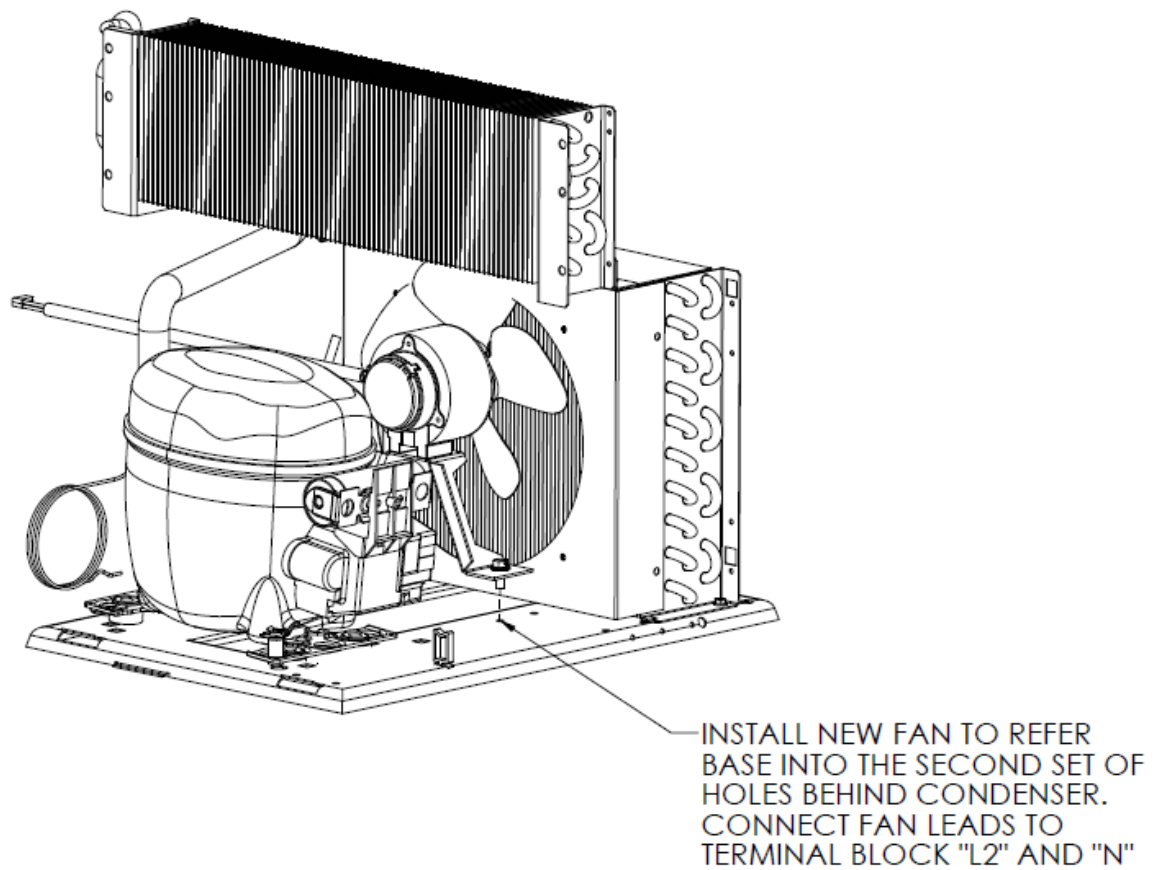
**Caution:** *Disconnect power cord from power source before beginning installation*

## **Installation**

- Step #1** Remove the refrigeration deck. Ensure that the evaporator is supported as to not damage copper tubing.
- Step #2** Remove the black plastic cap from terminal box and unplug the terminals coming from the condensor fan. Remove the the spider fan assembly by removing the 4 screws securing it to the compressor. See Figure #1.
- Step #3** Using the screws supplied, (p/n V802251) attach the new fan assembly to the refer base utilizing the 2 back behind the condenser. Attach fan terminals to leads "L2" and "N" and replace terminal box cover. See Figure #2.



**FIGURE #1**



**FIGURE #2**