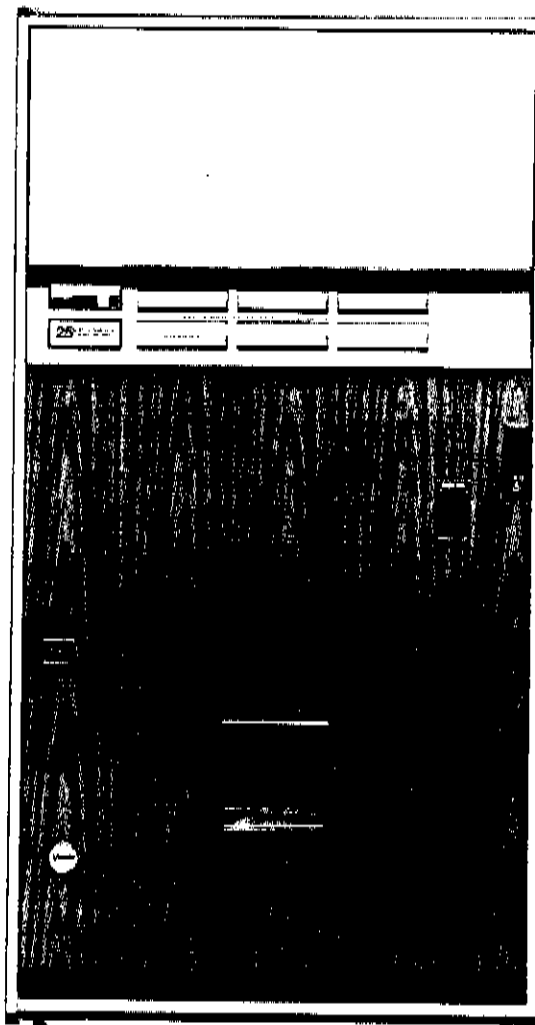


TRADE

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Vendorlator®



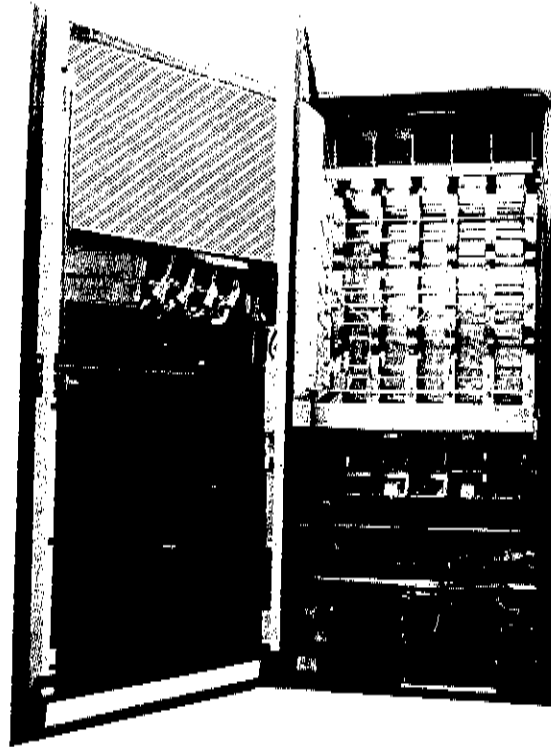
PARTS MANUAL
for the
COLD VAULT DOUBLE TRACK SERPENTINE CAN VENDER
128-6C 192-6C 256-6C
384-6C 384-8C

LITERATURE PART NUMBER 371799A

"Vendo" is a registered Trademark which identifies only products of The Vendo Company

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INTRODUCTION

The Vendorlator double track serpentine venders with new "cold vault" design offer vender maintenance without product warm up, cost and labor saving features, and greater security.

Two doors with a common pivot point allow each door to operate separately. Inner refrigerated compartment door can remain closed during maintenance, eliminating product warm up and additional pull down time. Both doors, as a single unit with a second key required to separate the two doors before access is possible to the coin changer. The outer lock is factory installed.

The double track serpentine vender vends all domestic 10 and 12 ounce cans without modification to the stack or vend mechanisms. The vend mechanism is solenoid actuated with a fast vend cycle of one second — from selection to exit through delivery door.

The built in loading rack on the front of the stack (on larger models) provides for easy loading of cans into the first in — first out serpentine stack.

MODEL DESIGNATIONS

This part manual applies to the basic vender and its various model designations as called out below in the model code number. You will find the code on your vender on the serial number plate attached to the cabinet.

VF128-6	.01C1280ZC	Trade - 6 Select
VF192-6	.01C1920ZC	Trade - 6 Select
VF256-6	.01C2560ZC	Trade - 6 Select
VF384-6	.01C3840ZC	Trade - 6 Select
VF384-8	.01C3841ZC	Trade - 8 Select

SPECIFICATIONS

MODELS	VF128-6	VF192-6	VF256-6	VF384-6/384-8
HEIGHT	64"	69"	79"	79"
WIDTH	27 1/2"	27 1/2"	27 1/2"	38 1/2"
DEPTH	23 3/8"	23 3/8"	23 3/8"	23 3/8"
WEIGHT	445 lbs.	483 lbs.	540 lbs.	680 lbs.
PRE-COOL	64	48	60	73

PARTS ORDERING PROCEDURE

When ordering parts, include the following information:

1. Shipping address.
2. Address where the invoice should be sent.
3. The number of parts required.
4. Always refer to the pertinent parts and/or service manual for the correct part number and description of a specific part.
 - a. If you do not have the right parts manual at the time you order, contact The Vendo Company, Customer Services Division, 999 Corrington Avenue, Kansas City, Missouri 64126. They will provide a copy for you.

Don't hold the order pending receipt of the parts manual - use the most accurate description you can (and the model number and serial number of the machine); include the name of the assembly in which the part is used and, if practical, a sample part. Furnish any information which will enable our order department to pinpoint the exact part needed.

- b. When "RIGHT" and "LEFT" are used in connection with the name of a part, it is taken to mean that the person is facing the machine.
5. Always include model number and the serial number of the machines for which the parts are needed on the order.
6. List any special shipping instructions.
 - a. Always note on the order if you require air or air special, truck, parcel post, or rail. If a specific carrier is desired, note it on the order.
 - b. The Vendo Company pays freight on shipments unless air or other premium methods are requested.
7. Sign the order and note the date entered on the order.
8. When a purchase order number is used, be sure that it is legible and visible.

Mail your order to:

The Vendo Company
Customer Services
999 Corrington Avenue
Kansas City, Missouri 64126

All orders are carefully packed and inspected prior to shipment. Damage incurred during shipment should be reported at once and a claim filed with the terminating carrier.

MATERIAL RETURN PROCEDURE

All parts or assemblies returned must be accompanied by material return tags clearly stating the reason for return. (Tags are available on request.)

To replace an inoperative part within the terms of the warranty, please follow these instructions.

1. If a replacement part was taken from the available parts stock and installed on the machine, proceed as follows:

Complete a material return tag. Be sure all of the requested information is written in.

Keep the white (top) copy.

Attach the tag to the inoperative part and send it by the cheapest method of transportation to: The Vendo Company, 2001 Arthur Avenue, Elk Grove Village, Illinois 60007. The exception to this is refrigeration units and ice makers which must be shipped to: The Vendo Company, 999 Corrington Avenue, Kansas City, Missouri 64126.

A like part will be shipped, prepaid, at no-charge, if our inspection shows the inoperative part became defective in warranty.

If a part does not meet the terms of the warranty, it will be replaced with a new part and invoiced accordingly. The returned part will be scrapped to eliminate further handling charges.

2. If a spare part is not available to put on the machine, order the part required. Use the postage-paid air mail order form provided by the Customer Services Division of The Vendo Company. The part will be shipped and invoiced to you. After the replacement is received, follow the procedure as outlined above under Number 1.

For major components which are impractical to stock for normal replacement activity, order a replacement using the postage-paid air mail order form.

The part will be shipped and billed.

After exchange of the part on the machine, complete a material return tag. Check the box marked "Credit our account Invoice No." on the material return tag. Fill in the invoice number.

Attach the tag to the inoperative part and send it by the cheapest method of transportation to: The Vendo Company, 2001 Arthur Avenue, Elk Grove Village, Illinois 60007. (Refrigeration systems and ice makers to: The Vendo Company, 999 Corrington Avenue, Kansas City, Missouri 64126).

If our inspection shows the inoperative part became defective in warranty, a credit will be issued to cancel the invoice on which the replacement part was shipped. This credit will include any prepaid transportation charges. To receive credit the inoperative part **MUST** be returned within 30 days from the date the replacement was shipped. We do not issue cash credit for the return of any part or accessory.

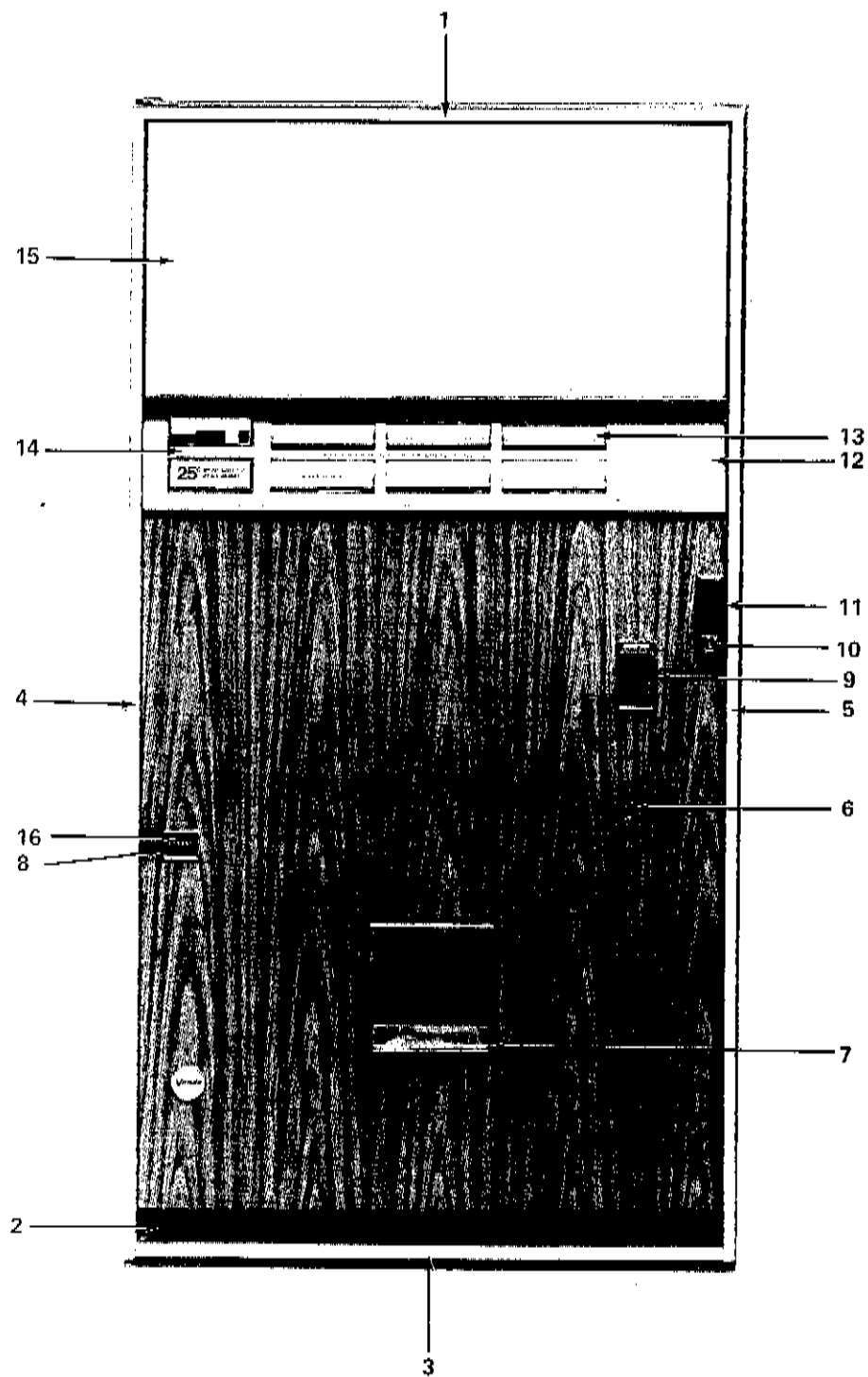
THE VENDO COMPANY MATERIAL RETURN TAG PLEASE COMPLETE ONE FOR EACH ITEM RETURNED	
OF TAG INSTRUCTIONS. SEE BACK FOR SHIPPING	FROM <u>The Best Vending Co.</u>
	ADDRESS <u>123 Main Street</u> CITY <u>Pasadena</u> STATE <u>New York</u>
	PART NUMBER <u>46789</u> PART NAME <u>Refrigeration System</u>
	REASON FOR RETURN <u>Inoperative</u>
	THIS INOPERATIVE PART, REFRIGERATION SYSTEM, OR ICE MAKER WAS REMOVED FROM: MACHINE MODEL NO. <u>401</u> MACHINE SERIAL NO. <u>2000721</u> REPLACEMENT DATE <u>5-10-69</u>
COMPLETE THE FOLLOWING FOR REFRIGERATION UNITS AND ICE MAKERS	
INOPERATIVE UNIT SERIAL NUMBER <u>459321</u>	
THE INOPERATIVE UNIT WAS REPLACED BY UNIT SERIAL NO. <u>459321</u>	
THE REPLACEMENT UNIT WAS TAKEN FROM OUR STOCK (PLEASE CHECK): YES ☒ OR FROM ANOTHER MACHINE: MODEL NUMBER _____ SERIAL NO. _____	
PLEASE CHECK ONE: ☒ REPLACE WITH A LIKE PART OR REFRIGERATION SYSTEM	
☐ CREDIT OUR ACCOUNT WE PURCHASED A REPLACEMENT WITHIN THE PAST 30 DAYS IT WAS BILLED TO US ON YOUR INVOICE NO. _____	
DATE <u>5-12-69</u> SIGNED <u>Adam Best</u>	
KEEP THIS COPY FOR YOUR RECORDS	

READING A PARTS LIST

1. Step 1 is the Door Final Assembly Complete. Anything indented (A) under that part is a detail part of the assembly and will be included in that part number.
2. Step 2 is an assembly which is a part of the Door Final Assembly Complete. Example: Sign Assembly -- Any part indented (B) under the Sign Assembly is a detail part of that assembly.
3. Step 3. This step shows that the parts, which are not a part of the Sign Assembly, return to the left in line with the Sign Assembly thus continuing the Door Final Assembly. All parts indented under the Door Final Assembly Complete are part of the Door Final Assembly and all parts indented under the Sign Assembly make up the Sign Assembly.
4. Step 4 shows individual parts. This shows that any part that is not indented under an assembly is not part of an assembly on that page.
5. In the Item Number column, a dash may appear. The dash may mean one of two things; the item described is a complete assembly, or the item is a detail part not shown in the drawing.

	ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
Step 1		117420-7	1	Door Final Assy. Complete
"A"	1	117228-1	1	Door Weld Assy.
	2	341870	1	Vend Door
Step 2	3	330259	1	Trim - Vend Door
"B"	-	110506-14	1	Sign Assy. Complete
	4	331303-1	1	Frame - Bottom & Top
Step 3	5	3312	1	Frame - Sides
	6	329	1	Glass - Sign
Step 4	7	1120	8	Tee Weld Assy.
	8	327450	8	Thumb Nut
	9	V800899	1	Screw
	10	V800570	1	Nut

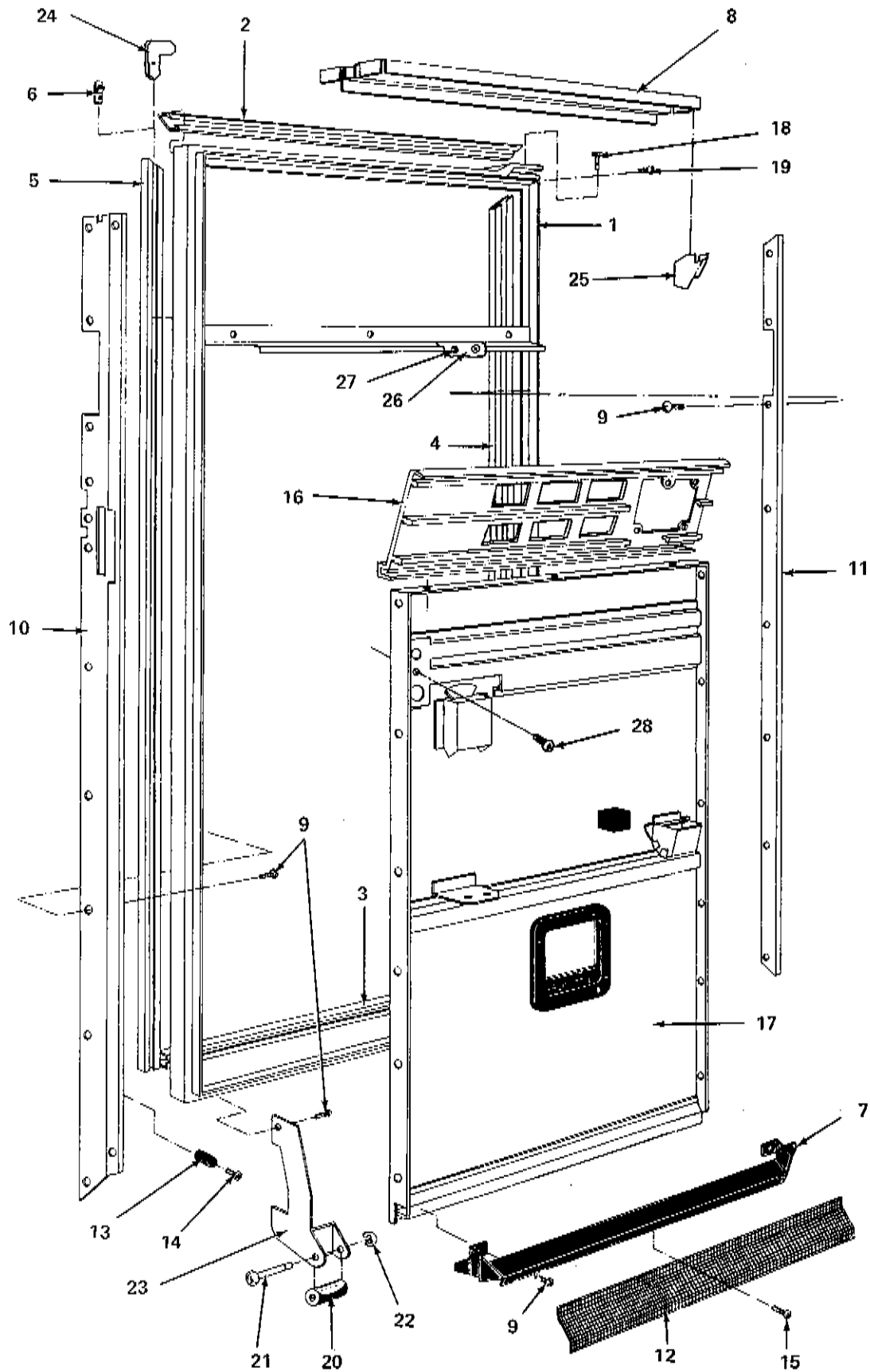
OUTER DOOR



OUTER DOOR

ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384-6	PART NO. 384-8	NO. REQ.	PART NAME AND DESCRIPTION
-	370817-3	370819-3	370823-3	370824-5	370824-7	-	Outer Door Final Assembly (C.P.) Trade, R. C., Dr Pepper, Squirt, Can. Dry, Sundrop, Frostie, A-Treat, Hires, Orange Crush, Vess, Cotts, and 7-Up (Woodgrain - American Walnut)
-	370817-4	370819-4	370823-4	370824-6	370824-8	-	Outer Door Final Assembly (P.T.) Trade, R. C., Dr Pepper, Squirt, Can. Dry, Sundrop, Frostie, A-Treat, Hires, Orange Crush, Vess, Cotts, and 7-Up (Woodgrain - American Walnut)
-	370817-5	370819-5	370823-5	370824-9	370824-11	-	Outer Door Final Assembly (C.P.) 7-Up (Fruitwood)
-	370817-6	370819-6	370823-6	370824-10	370824-12	-	Outer Door Final Assembly (P.T.) 7-Up (Fruitwood)
-	370817-7	370819-7	370823-7	370824-13	370824-15	-	Outer Door Final Assembly (C.P.) Canada Dry
-	370817-8	370819-8	370823-8	370824-14	370824-16	-	Outer Door Final Assembly (P.T.) Canada Dry
-	370817-9	370819-9	370823-9	370824-17	370824-19	-	Outer Door Final Assembly (C.P.) Faygo (Red)
-	370817-10	370819-10	370823-10	370824-18	370824-20	-	Outer Door Final Assembly (P.T.) Faygo (Red)
-	370817-11	370819-11	370823-11	370824-21	370824-23	-	Outer Door Final Assembly (C.P.) Faygo (Blue)
-	370817-12	370819-12	370823-12	370824-22	370824-24	-	Outer Door Final Assembly (P.T.) Faygo (Blue)
-	370817-13	370819-13	370823-13	370824-25	370824-27	-	Outer Door Final Assembly (C.P.) Barqs
-	370817-14	370819-14	370823-14	370824-26	370824-28	-	Outer Door Final Assembly (P.T.) Barqs
1	370810-4	370810-4	370810-4	370810-6	370810-6	1	Trim - Top
2	366621-CH	366621-CH	366621-CH	366621-2CH	366621-2CH	1	Air Vent - Door
3	370811-4	370811-4	370811-4	370811-6	370811-6	1	Trim Bottom
4	370813-4	370813-4	370813-4	370813-7	370813-7	1	Trim - L. H.
5	370812-4	370812-4	370812-4	370812-7	370812-7	1	Trim - R. H.
6	-	-	-	-	-	1	Center Panel Assembly - P.T. (See Page 12)
7	339383-1	339383-1	339383-1	339383-1	339383-1	1	Trim - Delivery Eylet
8	320932	320932	320932	320932	320932	1	Trim - Coin Return
9	356467-4	356467-4	356467-4	356467-4	356467-4	1	Trim - Pull Tab
-	-	-	-	-	-	1	Center Panel Assembly - Can Punch (See Page 1)
10	123616	123616	123616	123616	123616	1	Can Punch Assembly (See Page 16)
11	369526	369526	369526	369526	369526	1	Door Latch Assembly (See Page 13)
12	124340-30	124340-30	124340-30	-	-	1	Bezel
12	-	-	-	124340-32	124340-33	1	Control Panel Assembly - 6 Select (See Page 21)
13	370841	370841	370841	370841	370841	A/R	Control Panel Assembly - 8 Select (See Page 21)
14	124348	124348	124348	124348	124348	1	Selection Button (1 Req. Per Selection)
15	124402-79	124402-79	124402-82	124402-81	124402-81	1	Coin Slot Assembly
-	123308-19	123308-21	123308-24	123308-23	123308-23	1	Lighted Sign Assembly (See Page 18)
16	320934	320934	320934	320934	320934	1	Metal Sign Assembly (See Page 19)
							Door - Coin Return

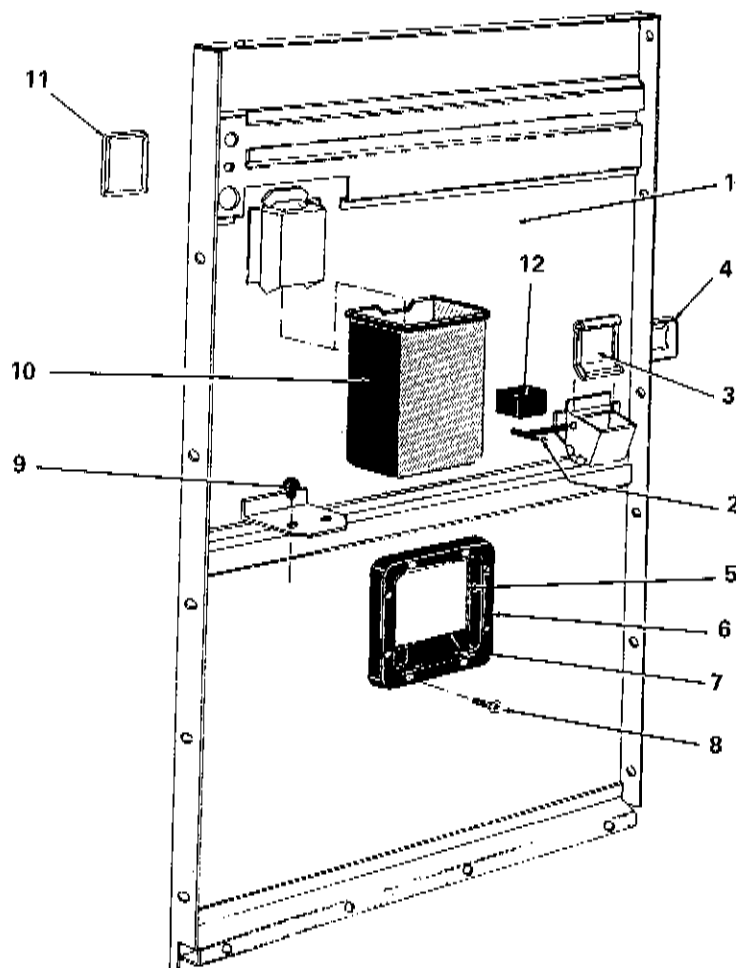
OUTER DOOR (Continued)



OUTER DOOR (CONTINUED)

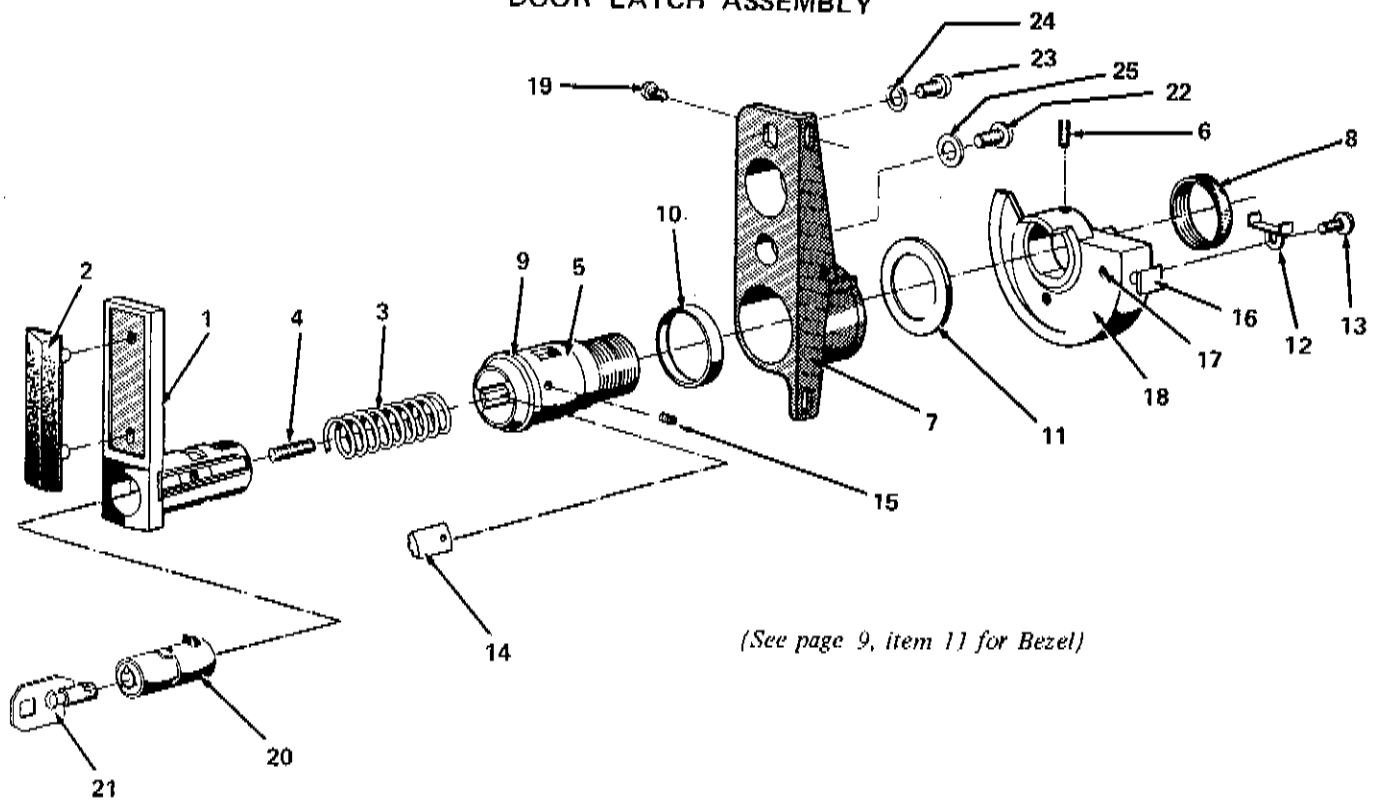
ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
1	12443-T	124434-1-T	124434-2-T	124434-5-T	1	Door Weld Assembly
2	370810-4	370810-4	370810-4	370810-8	1	Trim - Top
3	370811-4	370811-4	370811-4	370811-6	1	Trim - Bottom
4	370813-4	370813-5	370813-7	370813-7	1	Trim - L. H.
5	370812-4	370812-5	370812-7	370812-7	1	Trim - R. H.
6	366444	366444	366444	366444	A/R	Clip - Moulding
7	366621-CH	366621-CH	366621-CH	366621-2CH	1	Air Vent - Door
8	122777-T	122777-T	122777-T	122777-2T	1	Skirt Weld Assembly - Top
9	V801312	V801312	V801312	V801312	A/R	Tapping Screw
10	122800-T	122800-T	122800-6T	122800-6T	1	Skirt Weld Assembly - Side
11	367913	367913-1	367913-3	367913-3	1	Door Reinforcement
12	368993	368993	368993	368993-2	1	Grill
13	369466	369466	369466	369466	3	Bumper Door
14	V800500	V800500	V800500	V800500	3	Tapping Screw
15	V800545	V800545	V800545	V800545	8	Tapping Screw
16	-	-	-	-	1	Control Panel Assembly (See Page 21)
17	-	-	-	-	1	Center Panel Assembly (See Page 12)
18	365453	365453	365453	365453	1	Hinge Pin Top
19	365454	365454	365454	365454	1	Set Screw
20	-	368656	368656	368656	1	Roller
21	-	368657	368657	368657	1	Pin
22	-	V801368	V801368	V801368	1	Retainer
23	-	123273	123273	123273	1	Roller Bracket Weld Assembly
24	337038	337038	337038	337038	2	Angle Corner
25	371043	371043	371043	371043	1	Rain Shield - Top
26	370943-1	370943-1	370943-1	370943-1	1	Cover Plate
27	V800570	V800570	V800570	V800570	2	Tapping Screw
28	V342624-3	V342624-3	V342624-3	V342624-3	1	Self-Drill Screw

CENTER PANEL ASSEMBLY



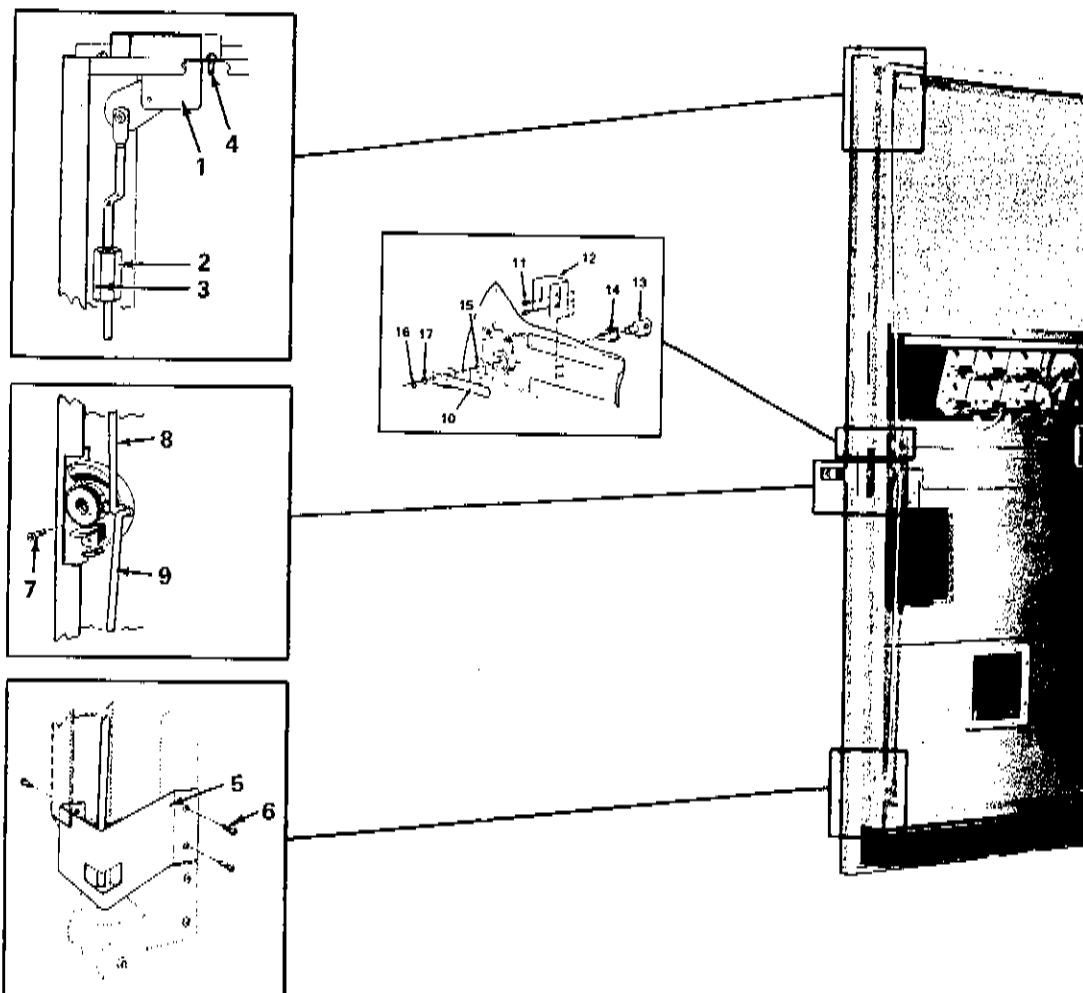
ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
1	124498	124498	124498-4	124498-6	1	Center Panel Assembly P. T. Canada Dry
-	-	-	-	-	-	Faygo (Red) Faygo (Blue) Barq's (Painted)
1	124498-1	124498-1	124498-5	124498-7	1	Center Panel Assembly - C. P. Canada Dry
-	-	-	-	-	-	Faygo (Red) Faygo (Blue) Barq's (Painted)
1	124498-16	124498-16	124498-20	124498-22	1	Center Panel Assembly - P. T. Trade R. C.
-	-	-	-	-	-	D. P. Squirt, D. Cola, Canada Dry, Sundrop, Frostie,
1	124498-17	124498-17	124498-21	124498-23	1	A-Treat, Hires, Orange Crush, Vess, Cotts, 7-Up (Woodgrain)
-	-	-	-	-	-	Center Panel Assembly - C. P. Trade, R. C., D. P.
-	-	-	-	-	-	Squirt, D. Cola, Canada Dry, Sundrop, Frostie, A-Treat,
1	124498-24	124498-24	124498-28	124498-30	1	Hires, Orange Crush, Vess, Cotts, 7-Up, (Woodgrain)
1	124498-25	124498-25	124498-29	124498-31	1	Center Panel Assembly - P. T., 7-Up, (Fruitwood)
-	124497-1	124497-1	124497-6	124497-8	1	Center Panel Assembly - C. P., 7-Up, (Fruitwood)
-	124497-2	124497-2	124497-7	124497-9	1	Woodgrain Assembly - Center Panel P. T.
-	124497-12	124497-12	124497-17	124497-19	1	Woodgrain Assembly - Center Panel C. P.
-	124497-13	124497-13	124497-18	124497-20	1	Woodgrain Assembly - Center Panel P. T. - 7-Up, (Fruitwood)
-	-	-	-	-	1	Woodgrain Assembly - Center Panel C. P. - 7-Up, (Fruitwood)
2	320935	320935	320935	320935	1	Can Punch Assembly (See Page 16)
3	320934	320934	320934	320934	1	Pin - Coin Return Door
4	320932	320932	320932	320932	1	Door - Coin Return
5	339383	339383	339383	339383	1	Trim - Coin Return
6	365851	365851	365851	365851	1	Trim - Delivery Eyelet
7	348213	348213	348213	348213	1	Retainer - Trim
8	V800791	V800791	V800791	V800791	1	Bumper - Eyelet
9	37960	37960	37960	37960	8	Tapping Screw
10	320943	320943	320943	320943	2	Bumper - Crown Box - P. T.
11	356467-1	456467-1	356467-1	356467-1	1	Crown Box - P. T.
12	37924	37924	37924	37924	1	Trim - P. T.
					1	Bumper - Cash Box

DOOR LATCH ASSEMBLY



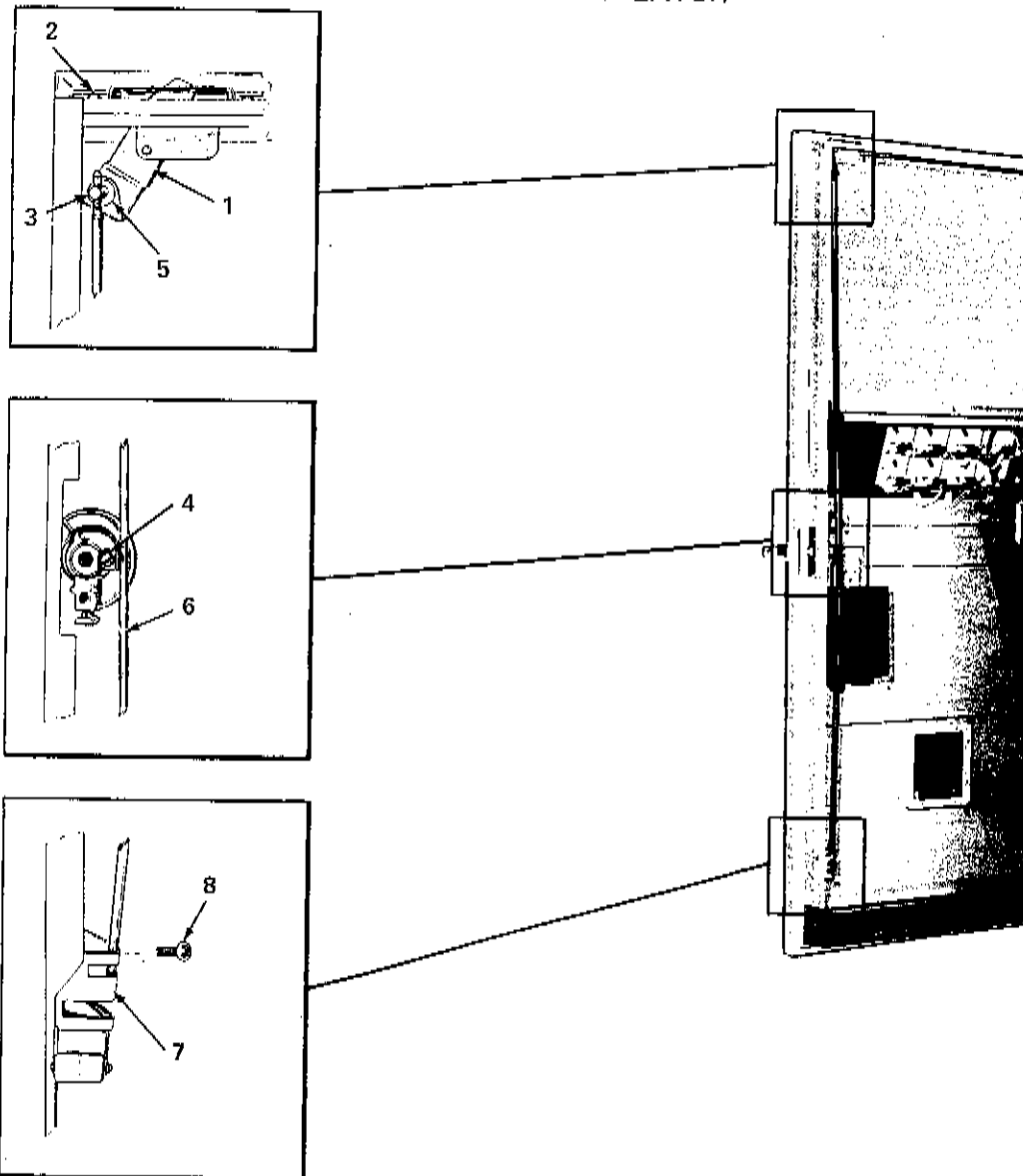
ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	123616	1	Door Latch Assembly
-	125284	1	Handle Assembly
1	365670	1	Handle - Latch
2	365665	1	Trim - Latch Handle
3	365664	1	Spring
4	365695	1	Set Screw
5	365669	1	Operating Tube
6	V800304	1	Set Screw
7	365668	1	Housing Latch
8	365777	1	Nut - Lock
9	366499	1	Washer
10	369076	1	Bearing - Cam
11	366501	1	Washer
12	368114	1	Retainer
13	V800114	1	Machine Screw
14	368673	2	Spacer - Drive
15	368681	2	Pin - Slide
-	123299	1	Cam Latch Assembly
16	367885	1	Latch - Pin
17	V801121	1	Spring - Pin
18	365671	1	Cam
19	V801313	2	Tapping Screw
20	368688	1	Cylinder - Lock (Specify Key No.)
21	346118	1	Key (Specify Key No.)
22	V801356	1	Tapping Screw
23	V800821	1	Tapping Screw
24	V801011	1	Flat Washer
25	V801018	1	Flat Washer

THREE POINT LATCH INNER DOOR LOCK



ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	-	1	Three Point Latch
1	122823	1	Latch and Retainer Assembly
2	368513	1	Collar - Arm Link
3	V801340	1	Tapping Screw
4	V800639	2	Tapping Screw
5	122827	1	Guide Bracket
6	V801313	3	Tapping Screw
7	368115	1	Shoulder Screw
8	368030	1	Arm - Link - Upper (128)
8	368030-2	1	Arm - Link - Upper (192)
8	368030-3	1	Arm - Link - Upper (256 & 384)
9	368029	1	Arm - Link - Lower
-	-	1	Inner Door Latch Lock
10	122850	1	Door Latch Assembly
11	V800502	2	Tapping Screw
12	368070	1	Latch Retainer
13	346118	1	Key (Specify Key Number)
14	346128	1	Lock (Specify Key Number)
15	329039-2	1	Hex Nut
16	329039-3	1	Hex Nut
17	V801033	1	Spring - Lock Washer
-	365567	6	Spacer (1/16" Thick)
-	365567-1	2	Spacer (1/32" Thick)

THREE POINT LATCH

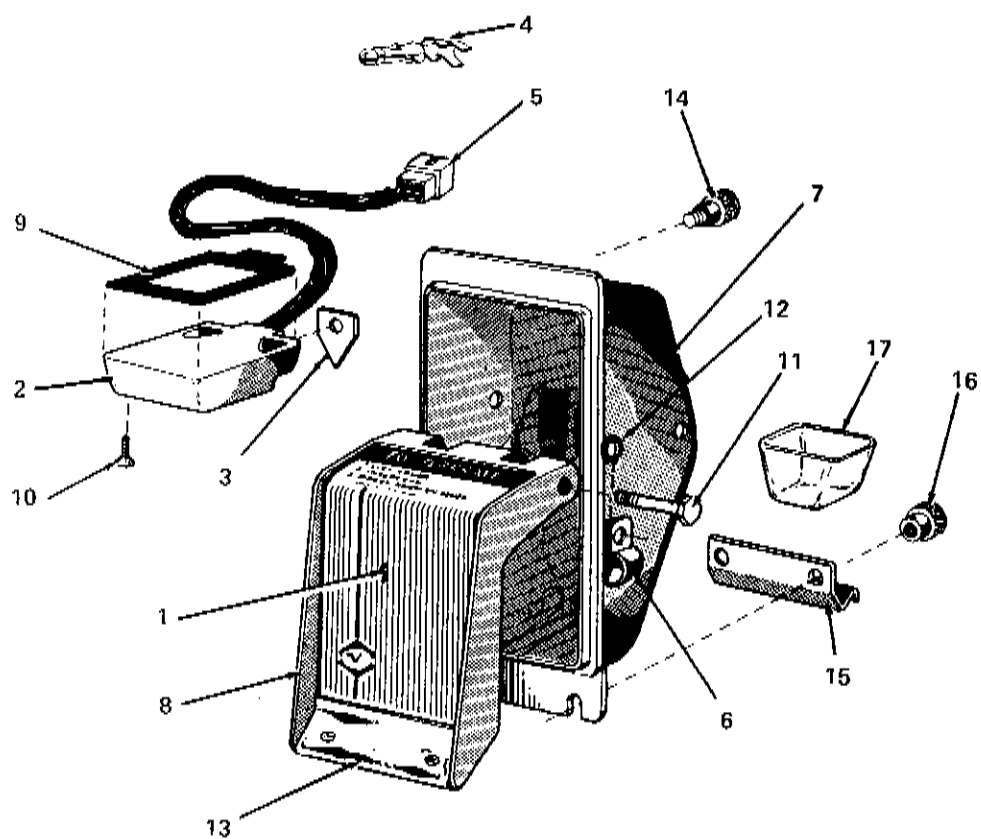


ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-		1	Three Point Latch
1	125157	1	Latch and Retainer Assembly
2	V800659	2	Tapping Screw - Pan Head
3	371586	1	Latch Pin
4	368115-1	1	Shoulder Screw
5	43995	1	Washer
6	371584	1	Latch Rod (128)
6	371584-2	1	Latch Rod (192)
6	371584-3	1	Latch Rod (256-384)
7	371779	1	Guide Latch
8	V801313	3	Tapping Screw Pan Head
*	370684	1	Latch Bracket - Cabinet

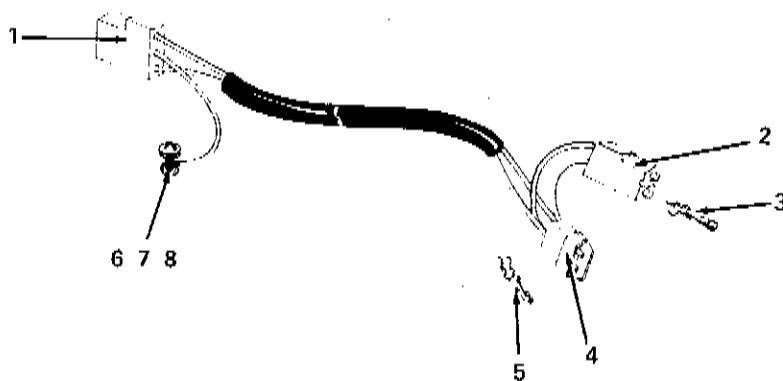
* Used to replace Cabinet Latch Bracket (called out on page 31) at time Latch Rod, item no. 6 above, is used in production.

NOTE: This assembly is to be incorporated into production approximately August 13, 1973. Change should be noted on machines with S/N 3PK and all machines with S/N 3QK.

CAN PUNCHER ASSEMBLY



CAN PUNCHER HARNESS ASSEMBLY



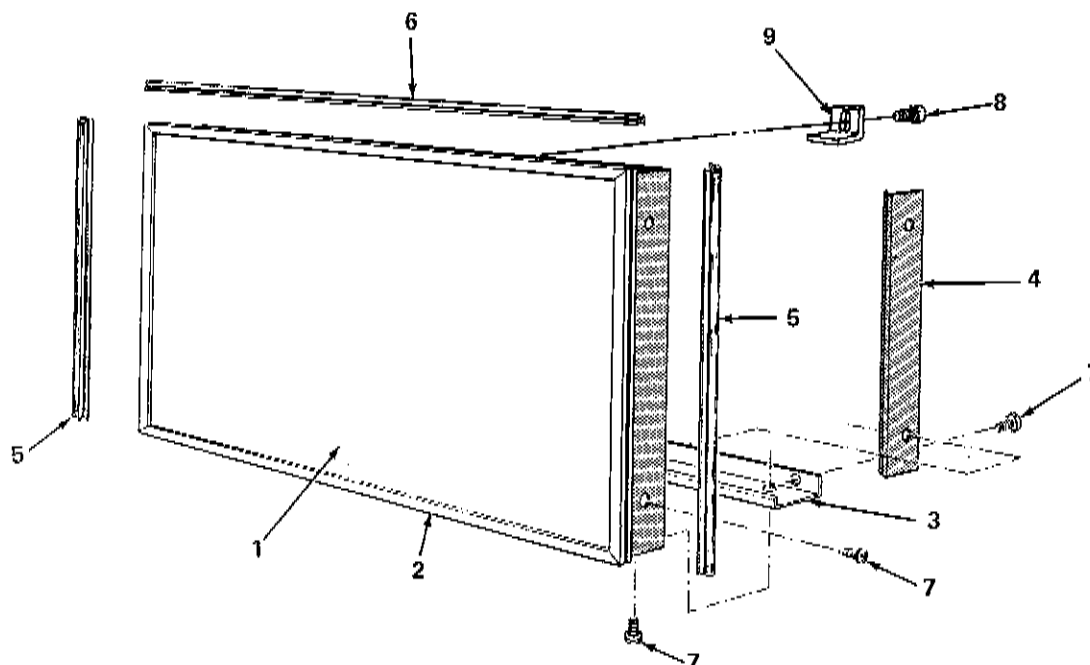
CAN PUNCHER ASSEMBLY

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	113711-6	1	Can Puncher Assembly
1	340642	1	Label - Can Punch
-	113735-1	1	Punch Heater Assembly
2	343077	1	Holder - Punch
3	343101	1	Punch Blade
4	320196	3	Terminal - Male
5	345733-1	1	Plug - 3 Terminal
6	43177	1	Clamp
7	343081	1	Body - Can Punch
8	343080	1	Lid - Can Punch
9	343110	1	Insulator
10	V800146	4	Machine Screw
11	343214	2	Screw - Hex Head
12	V801044	2	Tooth Lockwasher
13	343076	1	Insert - Handle
14	340562	2	Thumb Screw
15	340669	1	Bracket - Drip Cup
16	340561	2	Thumb Nut
17	340670	1	Drip Cup - Large

CAN PUNCHER HARNESS ASSEMBLY

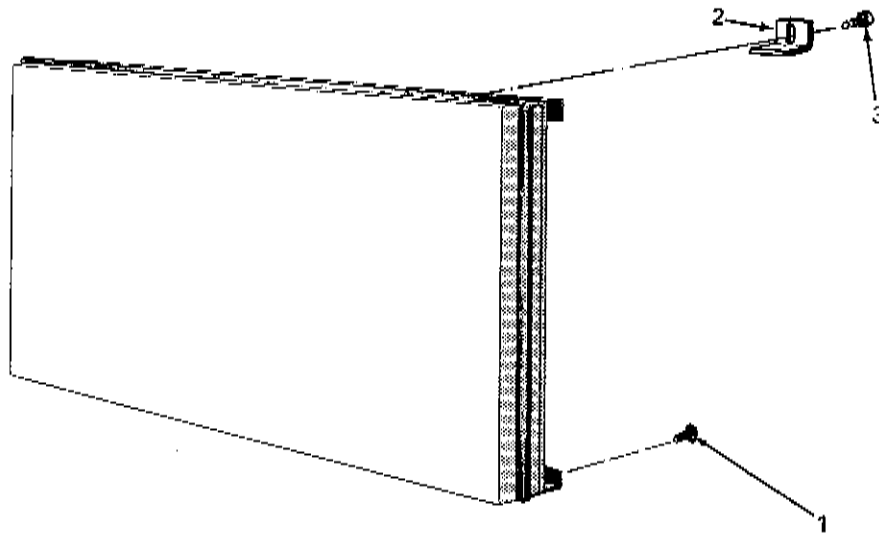
ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	122623	1	Can Puncher Harness Assembly (128, 192, 256)
-	122623-2	1	Can Puncher Harness Assembly (384)
1	345734-1	1	Receptacle - 3 Terminal
2	345008-1	1	Receptacle - 2 Terminal
3	320195	5	Terminal - Female
4	345005-1	1	Plug - 2 Terminal
5	320196	2	Terminal - Male
6	37529	1	Eyelet
7	V800638	1	Tapping Screw
8	V801041	1	Tooth Lockwasher

LIGHTED SIGN ASSEMBLY



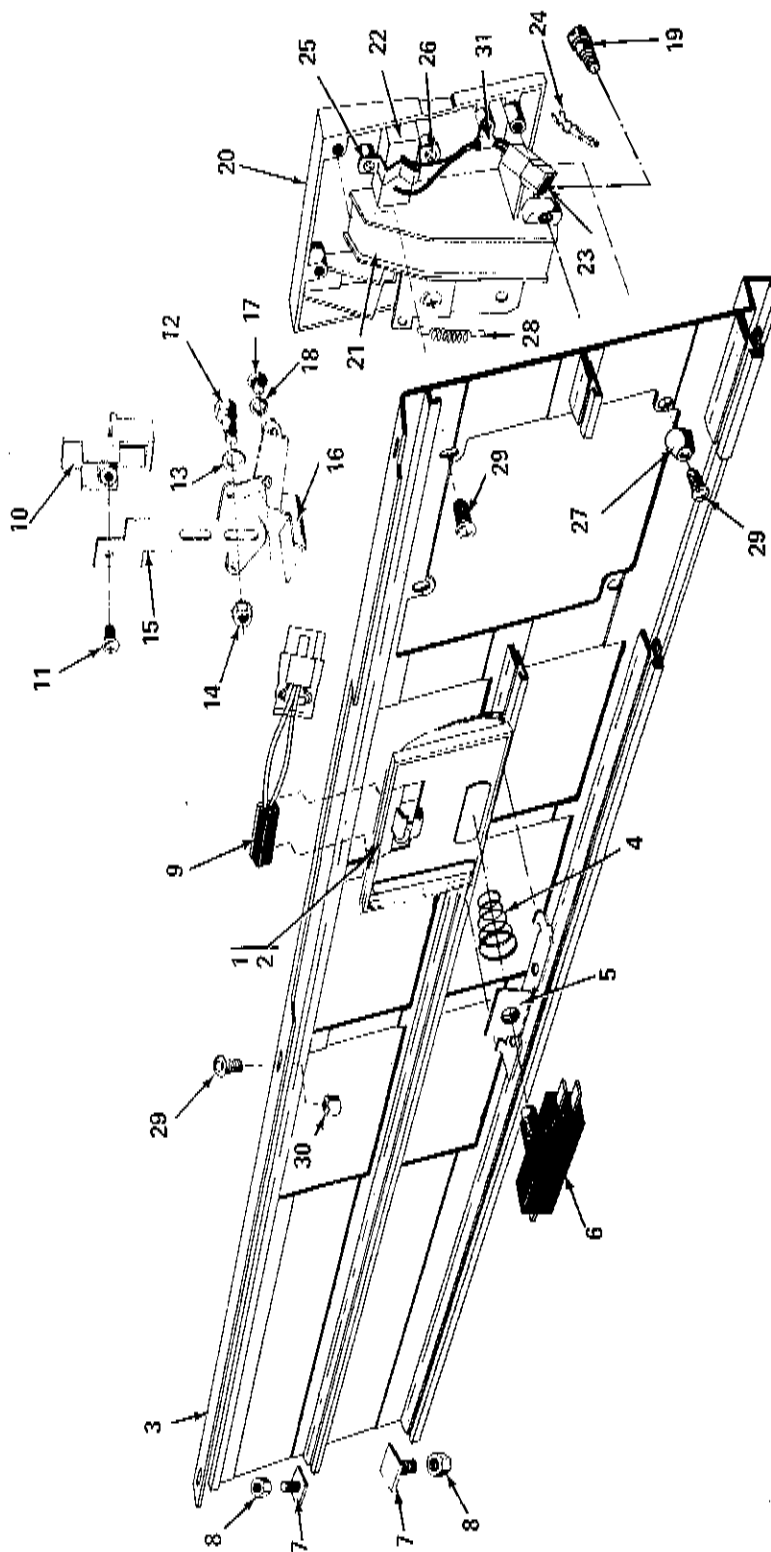
ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 284	NO. REQ.	PART NAME AND DESCRIPTION
-	124402-35	124402-37	124402-40	124402-39	1	Lighted Sign Assembly (Trade, All White)
-	124402-21	124402-23	124402-26	124402-25	1	Lighted Sign Assembly (Royal Crown)
-	124402-28	124402-30	124402-33	124402-32	1	Lighted Sign Assembly (Dr Pepper)
-	124402-49	124402-51	124402-54	124402-53	1	Lighted Sign Assembly (Squirt)
-	124402-42	124402-44	124402-47	124402-46	1	Lighted Sign Assembly (Canada Dry)
-	124402-99	124402-101	124402-104	124402-103	1	Lighted Sign Assembly (Sundrop)
-	124402-106	124402-108	124402-111	124402-110	1	Lighted Sign Assembly (Frostie)
-	124402-113	124402-115	124402-117	124402-118	1	Lighted Sign Assembly (A-Treat)
-	124402-120	124402-122	124402-125	124402-124	1	Lighted Sign Assembly (Hires)
-	124402-127	124402-129	124402-132	124402-131	1	Lighted Sign Assembly (Orange Crush)
-	124402-134	124402-136	124402-139	124402-138	1	Lighted Sign Assembly (Vess)
-	124402-141	124402-143	124402-146	124402-145	1	Lighted Sign Assembly (Cotts)
-	124402-14	124402-16	124402-19	124402-18	1	Lighted Sign Assembly (7-Up)
-	124402-56	124402-58	124402-61	124402-60	1	Lighted Sign Assembly (Faygo)
-	124402-63	124402-65	124402-68	124402-67	1	Lighted Sign Assembly (Double Cola)
-	124402-70	124402-72	124402-75	124402-74	1	Lighted Sign Assembly (Barq's)
1	370754	370754-2	370754-5	370754-4	1	Sign Face (Trade, All White)
1	368565-7	368565-9	368565-12	368565-11	1	Sign Face (Royal Crown)
1	368564-26	368564-28	368564-31	368564-30	1	Sign Face (Dr Pepper)
1	370754-96	370754-98	370754-101	370754-100	1	Sign Face (Squirt)
1	370754-7	370754-9	370754-12	370754-11	1	Sign Face (Canada Dry)
1	370754-48	370754-50	370754-53	370754-52	1	Sign Face (Sundrop)
1	370754-55	370754-57	370754-59	370754-58	1	Sign Face (Frostie)
1	370754-61	370754-63	370754-66	370754-65	1	Sign Face (A-Treat)
1	370754-68	370754-70	370754-73	370754-72	1	Sign Face (Hires)
1	370754-75	370754-77	370754-79	370754-78	1	Sign Face (Orange Crush)
1	370754-81	370754-83	370754-86	370754-85	1	Sign Face (Vess)
1	370754-88	370754-91	370754-92	370754-91	1	Sign Face (Cotts)
1	365583-22	365583-24	365583-27	365583-26	1	Sign Face (7-Up)
1	370754-21	370754-23	370754-26	370754-25	1	Sign Face (Faygo)
1	370754-28	370754-30	370754-33	370754-32	1	Sign Face (Double Cola)
1	370754-35	370754-37	370754-40	370754-39	1	Sign Face (Barq's)
2	124433-7	124433-9	124433-11	124433-12	1	Sign Frame Weld Assembly
3	370957-3	370957-3	370957-3	370957-5	2	Retainer - Sign - Top & Bottom
4	370956	370956	370956-1	370956-1	2	Retainer - Sign - Side
5	371002-8	371002-8	371002-8	371002-10	2	Gasket - Side
6	371002-8	371002-8	371002-8	371002-10	1	Gasket - Top
7	V800566	V800566	V800566	V800566	A/R	Tapping Screw
8	V800570	V800570	V800570	V800570	A/R	Tapping Screw
9	371029	371029	371029	371029	2	Clip - Retainer

**METAL SIGN ASSEMBLY
TRADE**



ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
-	123308-19	123308-21	123308-24	123308-23	1	Metal Sign Assembly (Trade)
1	V800566	V800566	V800566	V800566	A/R	Tapping Screw
2	371029	371029	371029	371029	2	Clip - Retainer
3	V800570	V800570	V800570	V800570	2	Tapping Screw

CONTROL PANEL ASSEMBLY

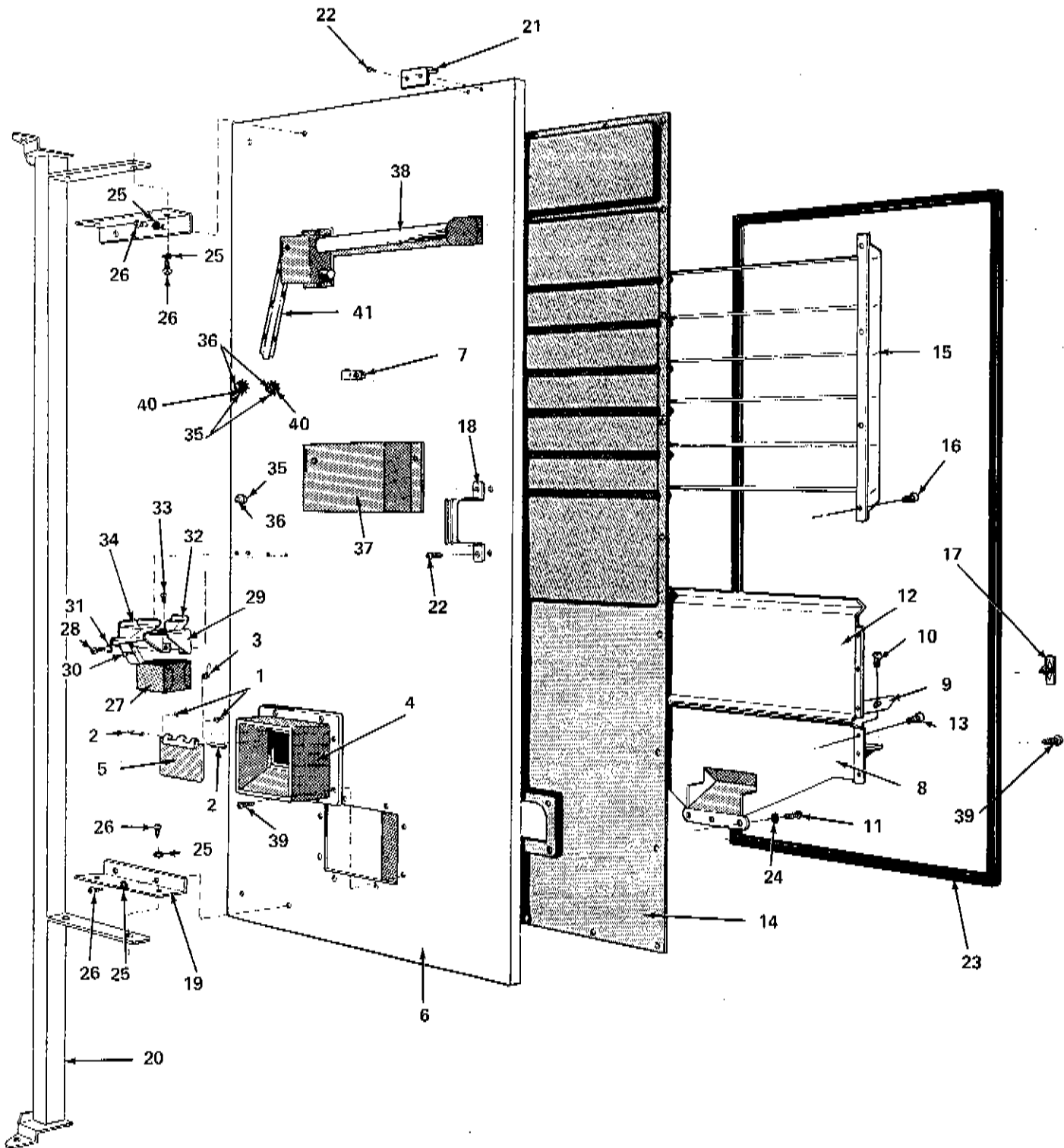


CONTROL PANEL ASSEMBLY

ITEM NO.	PART NO. 128-192	PART NO. 256	PART NO. 384-6	PART NO. 384-8	NO. REQ.	PART NAME AND DESCRIPTION
-	124342-30	124342-30	124342-32	124342-33	1	Control Panel Assembly (Trade*)
-	124342-12	124342-12	124342-14	124342-15	1	Control Panel Assembly (Royal Crown)
-	124342-24	124342-24	124342-26	124342-27	1	Control Panel Assembly (Dr. Pepper)
-	124342-18	124342-18	124342-20	124342-21	1	Control Panel Assembly (7-Up)
1	370841	370841	370840	370841	A/R	Button - Selection (Plain)
2	124437	124437	124437-1	124437	-	Button - Selection (Royal Crown)
2	124437-4	124437-4	124437-5	124437-4	-	Button - Selection (Dr. Pepper)
2	124437-2	124437-2	124437-3	124437-2	-	Button - Selection (7-Up)
3	370837-6	370837-6	370837-8	370837-9	1	Extrusion - Panel
4	322908	322908	322908	322908	A/R	Spring
5	358846	358846	358846	358846	A/R	Bracket - Switch
6	323007	323007	323007	323007	A/R	Switch
7	V328761-1	V328761-1	V328761-1	V328761-1	A/R	Tee Bolt
8	V800952	V800952	V800952	V800952	A/R	Hex Nut & Lock Washer
9	120216	120216	120216	120216	A/R	Lamp Assembly - Push Button
10	345657	345657	345657	345657	1	Lever - Scavenger
11	V800775	V800775	V800775	V800775	2	Tapping Screw
12	337055	337055	337055	337055	1	Shoulder Screw
13	337053	337053	337053	337053	1	Roller
14	44412	44412	44412	44412	1	Nut
15	111026-1	111026-2	111026-2	111026-2	1	Linkage Assembly
16	111027	111027	111027	111027	1	Actuator
17	V800352	V800352	V800352	V800352	1	Machine Screw
18	V801011	V801011	V801011	V801011	1	Flat Washer
19	337052	337052	337052	337052	1	Shoulder Screw
-	124348	124348	124348	124348	1	Coin Insert Assembly
20	370835	370835	370835	370835	1	Casting - Coin Slot
21	370836	370836	370836	370836	1	Cover - Coin Chute
-	124435	124435	124435	124435	1	C.C. Light Assembly
22	370951	370951	370951	370951	1	C.C. Light
23	345005-1	345005-1	345005-1	345005-1	1	Plug - Two Terminal
24	320196	320196	320196	320196	2	Terminal - Male
25	370903	370903	370903	370903	1	Retainer Lamp
26	V800787	V800787	V800787	V800787	6	Tapping Screw
27	337241	337241	337241	337241	2	Cup Washer
28	337392	337392	337392	337392	1	Spring - Extension
29	V800379	V800379	V800379	V800379	3	Machine Screw
30	44657	44657	44657	44657	3	Nut
31	324099-3	324099-3	324099-3	324099-3	1	Clamp - 5/16" I.D.

* Trade - C. Dry, Squirt, Faygo, Double Cola, Barq's, Hires, Frostie, A-Treat, Orange Crush, Vess, Cott's.

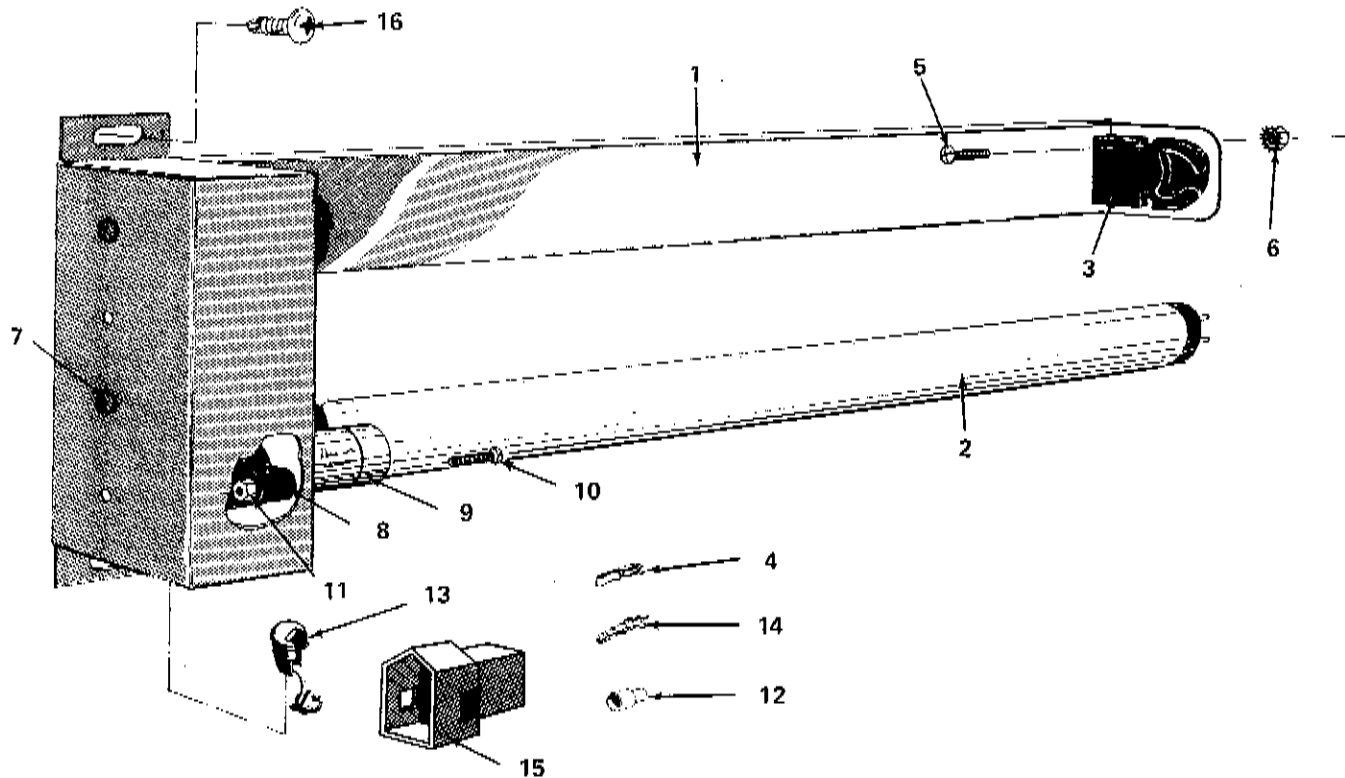
INNER DOOR ASSEMBLY



INNER DOOR ASSEMBLY

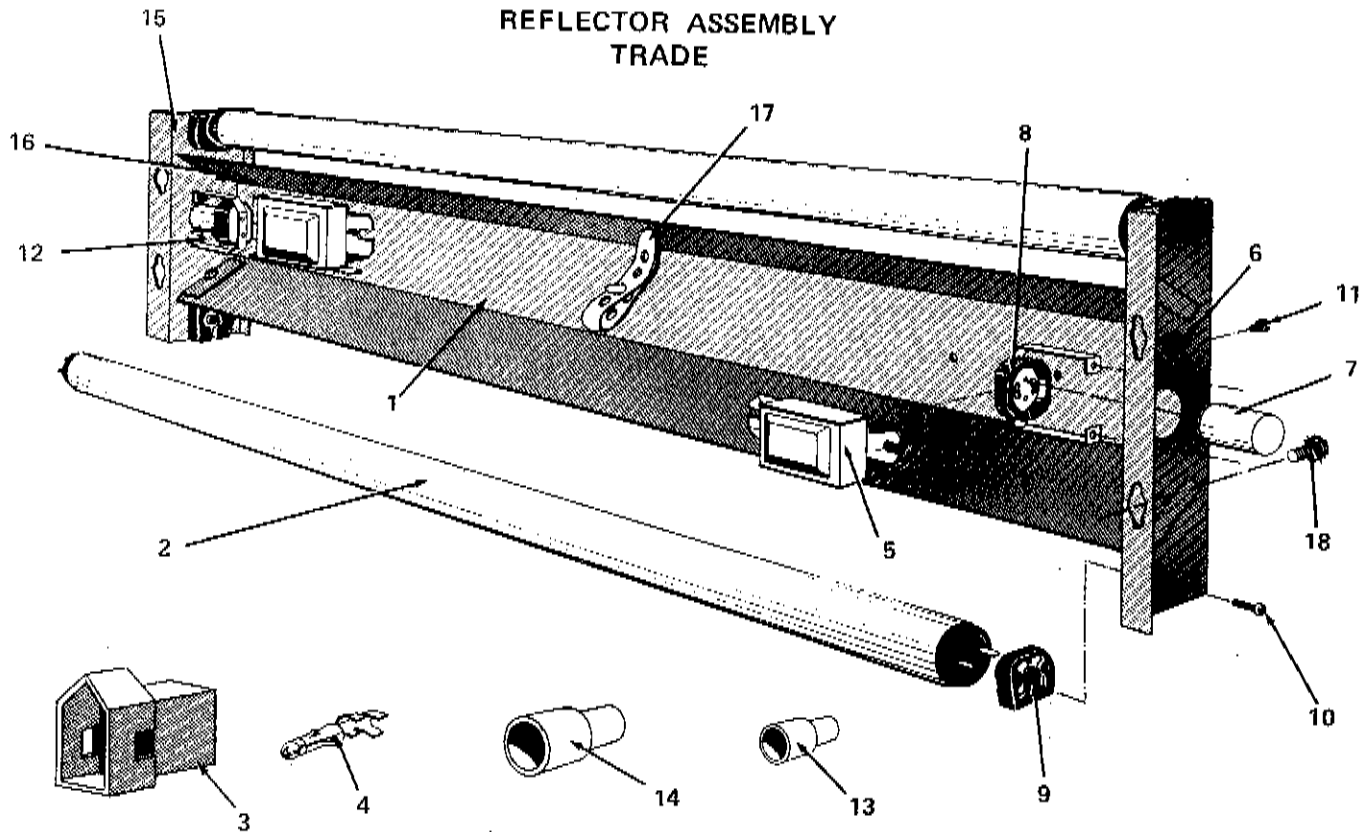
ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
-	122538-3	122541-1	122544-1	122546-1	1	Inner Door Assembly
-	122506-2	122506-2	122506-2	122506-2	1	Delivery Eyelet Assembly
1	V801222	V801222	V801222	V801222	2	Tapping Screw
2	46122	46122	46122	46122	2	Pin - Hinge
3	354424	354424	354424	354424	1	Spring Torsion
4	365824	365824	365824	365824	1	Eyelet - Delivery
5	110984	110984	110984	110984	1	Door Assembly - Delivery
6	122492	122492-3	122492-6	122492-8	1	Inner Door Weld Assembly
7	41717	41717	41717	41717	1	Clamp
-	117368-2	117368-2	117368-2	-	1	Delivery Chute Assembly
8	119019-1	119019-1	119019-1	119019-2	2	Delivery Chute Weld Assembly
9	354229-1	354229-1	354229-1	-	2	Slide - Chute
10	V800479	V800479	V800479	-	2	Tapping Screw
11	V800877	V800877	V800877	V800877	6	Tapping Screw
12	-	-	-	361115-1	1	Liner Shield
13	-	-	-	V800567	2	Tapping Screw
14	363570-1	358861-1	363348-1	358862-1	1	Door Liner
15	-	119025	119025-2	119025-3	1	Pre-Cool Assembly
16	-	V800635	V800635	V800635	8	Tapping Screw
17	329409	329409	329409	329409	19	Clip
18	366547	366547	366547	366547	1	Handle
19	366545	366545	366545	366545	2	Mounting Angle
20	122491-3	122491-2	122491	122491	1	Inner Door Hinge Weld Assembly
21	367968	367968	367968	367968	1	Strike Plate
22	V801202	V801202	V801202	V801202	A/R	Tapping Screw
23	350147-2	350147-11	363223	350147-12	1	Gasket - Door
24	31915	31915	31915	31915	3	Washer
25	321289-2	321289-2	321289-2	321289-2	8	Lock Washer
26	V801357	V801357	V801357	V801357	8	Tapping Screw
27	105064	105064	105064	105064	1	Coin Box Weld Assembly
28	V800503	V800503	V800503	V800503	A/R	Tapping Screw
29	329182	329182	329182	329182	1	Support Bracket - Coin Box
30	V800511	V800511	V800511	V800511	1	Tapping Screw
31	30678	30678	30678	30678	4	Washer
32	41662	41662	41662	41662	1	Chute - Coin Accept
33	V800495	V800495	V800495	V800495	1	Tapping Screw
34	123173	123173	123173	123173	1	Chute Weld Assembly
35	323005	323005	323005	323005	3	Plastic Grommet
36	V800083	V800083	V800083	V800083	3	Machine Screw
37	-	-	-	-	1	Door Harness Assembly (See Page 29)
38	124417	124417	-	-	1	Reflector Assembly (See Page 26)
-	-	-	112930-6	112930-7	-	Reflector Assembly (See Page 27)
39	V800548	V800548	V800548	V800548	23	Tapping Screw
40	370729	370729	370729	370729	2	Lock Washer
41	-	-	370488	370488	1	Wire Protector

REFLECTOR ASSEMBLY TRADE 128-192



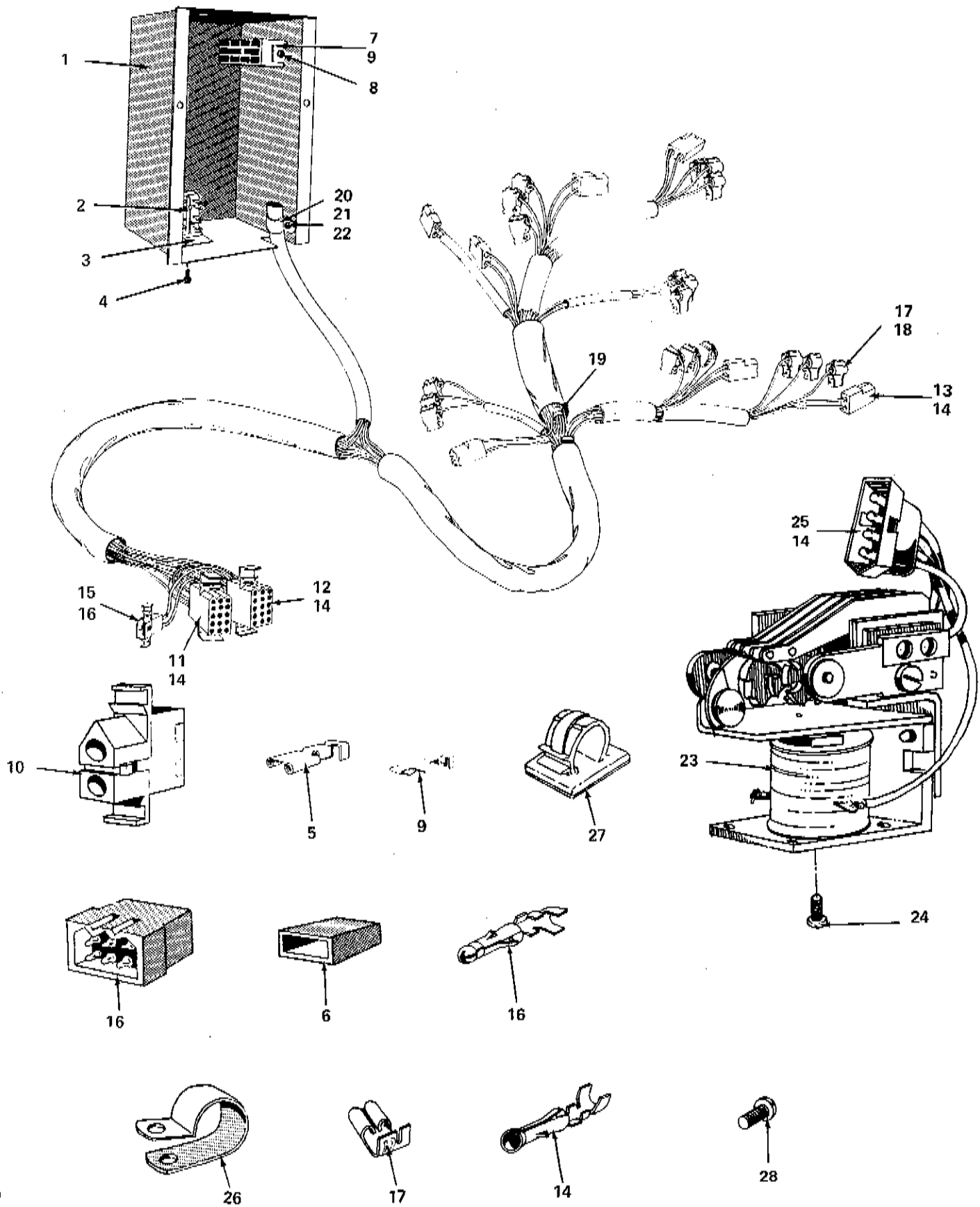
ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	124417	1	Reflector Assembly
1	124416	1	Reflector Weld Assembly
2	336378	1	Lamp - Fluorescent
3	343301	2	Lamp Holder
4	343300	4	Terminal - Lamp Holder
5	V800025	4	Machine Screw
6	V800954	4	Hex Nut & Lock Washer
-	321345-1	1	Ballast
7	V800490	2	Tapping Screw
8	321344	1	Starter Socket
9	321350	1	Starter
10	V800062	2	Machine Screw
11	V800995	2	Hex Nut & Lock Washer
12	41707	3	Connector - Closed End
13	322699-2	1	Bushing
14	320196	2	Terminal - Male
15	345005-1	1	Plug - Two Terminal
16	V800550	3	Tapping Screw
-	324099-2	1	Clamp
-	V800611	1	Tapping Screw

REFLECTOR ASSEMBLY TRADE



ITEM NO.	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
-	112930-6	112930-7	1	Reflector Assembly
1	341330-4	341330-5	1	Reflector
2	336378	369518	2	Lamp - Fluorescent
3	345005-1	345005-1	1	Plug - Two Terminal
4	320196	320196	2	Terminal - Male
5	321345-3	327146	2	Ballast
6	327699-2	327699-2	1	Bushing
7	321350	327143	2	Starter
8	327675-1	327675-1	2	Socket - Starter
9	342622	342622	4	Lamp Holder
10	V800024	V800024	8	Machine Screw
11	V800490	V800490	4	Tapping Screw
12	V800060	V800060	4	Machine Screw
13	41707	41707	6	Connector - Closed End
14	43842	43842	2	Connector - Closed End
15	341331	341331	2	End Bracket - Reflector
16	V800496	V800496	4	Tapping Screw
17	342621	342621	1	Strap - Adjustable
-	342099-2	342099-2	1	Clamp
18	V800550	V800550	4	Tapping Screw & Lock Washer

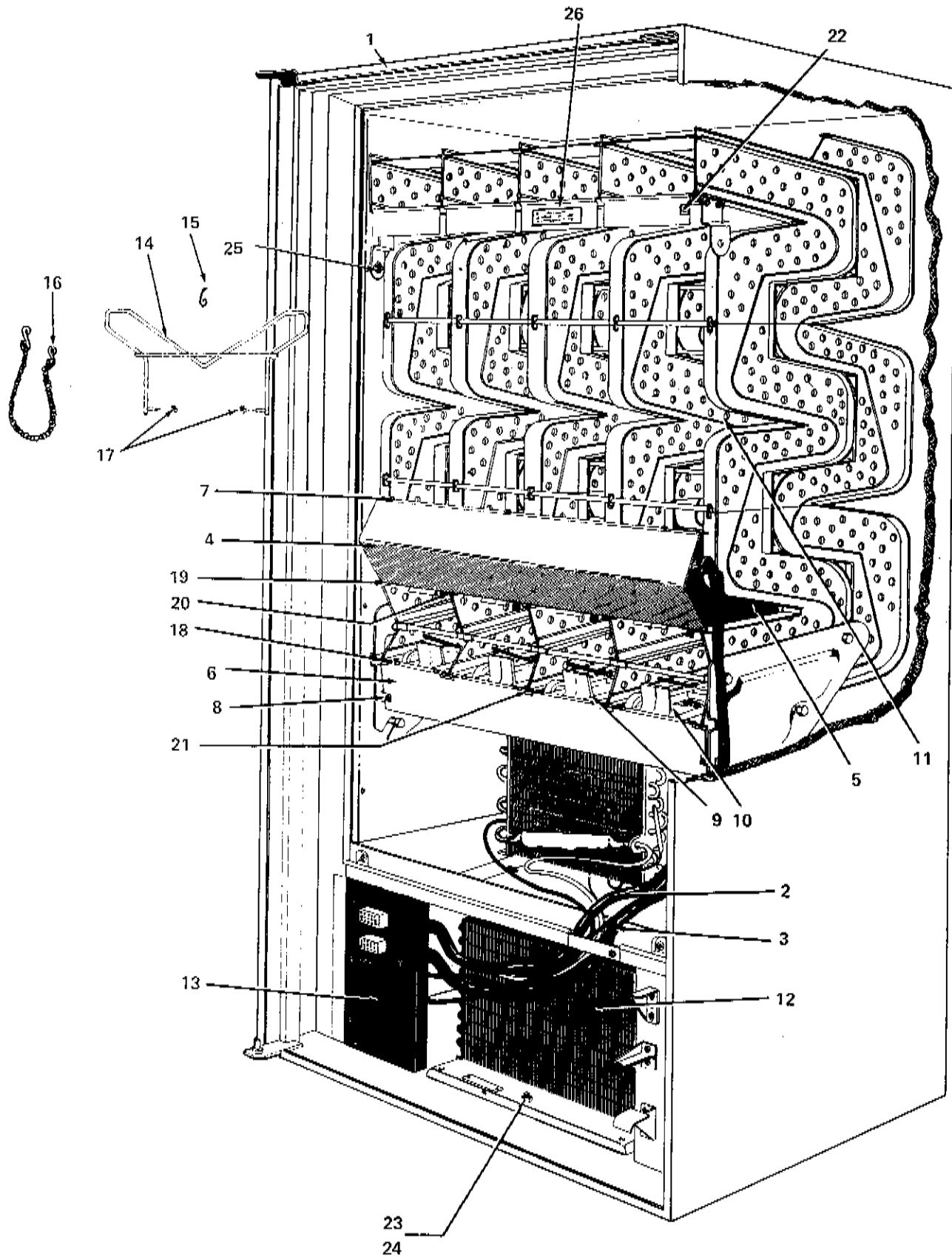
DOOR HARNESS ASSEMBLY



DOOR HARNESS ASSEMBLY

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	124410	1	Door Harness Assembly (128-6, 192-6, 256-6)
-	124411	1	Door Harness Assembly (384-6)
-	124412	1	Door Harness Assembly (384-8)
1	366753	1	Control Box
2	342238	1	Relay
3	344931	1	Insulator - Relay
4	V800060	1	Machine Screw
5	336138	7	Terminal
6	489202	3	Cover - Terminal
7	327254	1	Receptacle
8	V800331	2	Machine Screw & Lock Washer
9	327060	6	Terminal
10	345008	1	Receptacle - Two Terminal
11	345007	1	Receptacle - Fifteen Terminal
12	345007-1	1	Receptacle - Fifteen Terminal
13	345008-1	7	Receptacle - Two Terminal
14	320195	42	Terminal - Female
15	345005-1	1	Plug - Two Terminal
16	320196	2	Terminal - Male
17	44617	17	Terminal - Female Quick Connect
18	341203	17	Cover - Flag
19	43842	1	Connector - Closed End
20	324099-4	1	Clamp
21	V800083	1	Machine Screw
22	V800956	1	Hex Nut & Lock Washer
23	119919	1	Sequence Relay Assembly (384-6 Only)
24	V800082	1	Machine Screw (384-6 Only)
25	345736-1	1	Receptacle - Four Terminal (384-6 Only)
26	324099-8	1	Clamp - 11/16" I.D.
27	370959	1	Clamp - 1/2" I.D.
27	370959-1	3	Clamp - Locking 5/8" I.D.
28	V800548	5	Tapping Screw

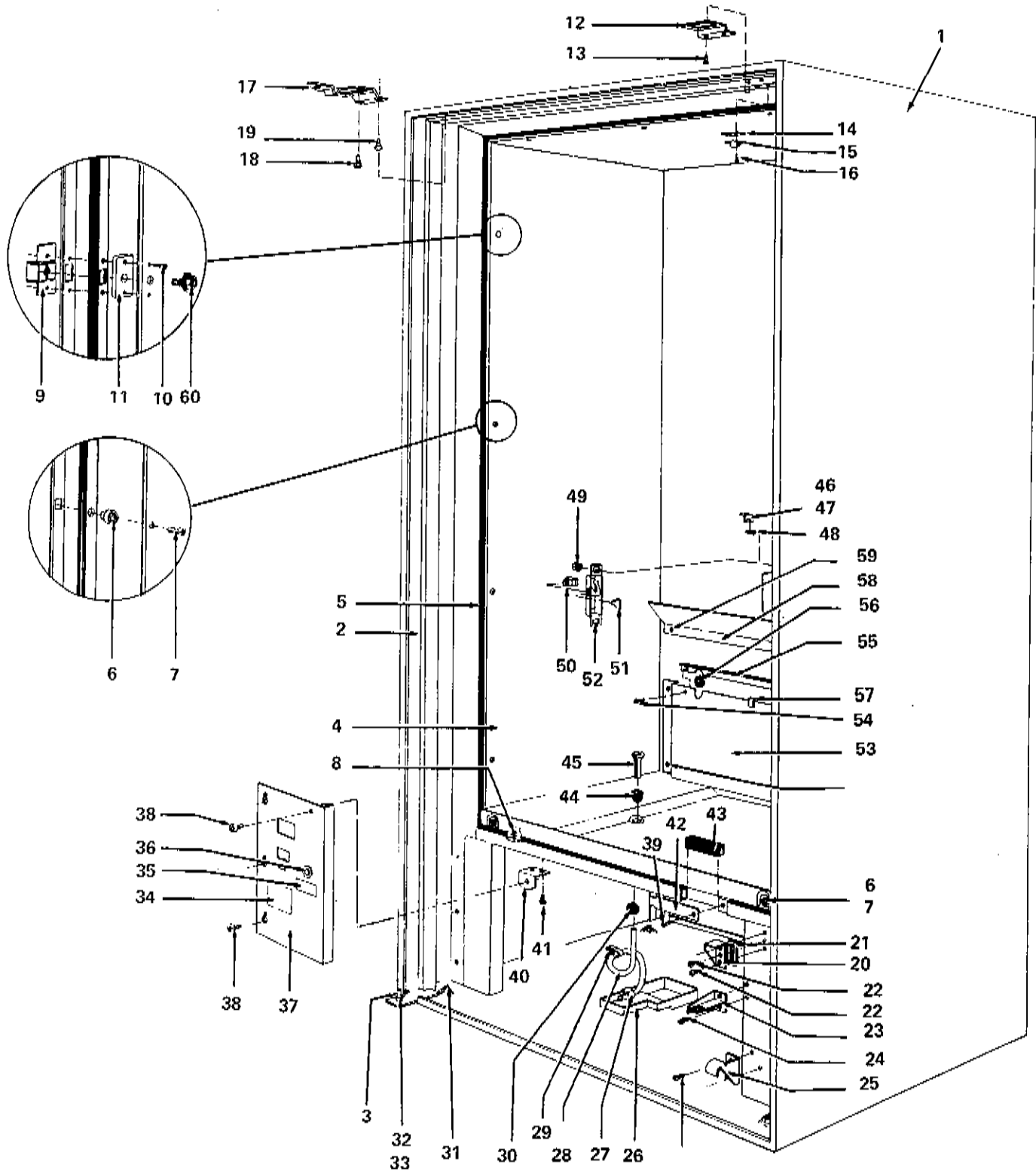
CABINET AREA



CABINET AREA

ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
1	122372T	122372-1T	122372-2T	122372-5T	1	Cabinet Weld
2	122626	122626	122626	122630	1	Stack Harness — 6 Select (See page 38)
2	-	-	-	122632	1	Stack Harness — 8 Select (See page 38)
3	122627	122627	122627	122631	1	Stack Harness — Rear — 6 Select (See page 40)
3	-	-	-	122633	1	Stack Harness — Rear — 8 Select (See page 40)
4	361110	361110	361110	361110-1	1	Cover — Upper Mech
5	361116	361116	361116	361116-1	1	Cover — Center Mech
6	358005-1	358005-1	364236	358585	1	Cover — Lower Mech
7	V800533	V800533	V800533	V800533	2	Tapping Screw
8	V800570	V800570	V800570	V800570	2	Tapping Screw
9	118909-1	118909-1	118909-1	-	4	Vend Mech — Single — 6 Select (See page 34)
9	-	-	-	118909-1	2	Vend Mech — Single — 6 Select (See page 34)
9	-	-	-	118909-1	4	Vend Mech — Single — 8 Select (See page 34)
10	118910-1	118910-1	118910-1	-	2	Vend Mech — Double — 6 Select (See page 36)
10	-	-	-	118910-1	5	Vend Mech — Double — 6 Select (See page 36)
10	-	-	-	118910-1	4	Vend Mech — Double — 8 Select (See page 36)
11	118732-4	118732-6	118732-3	118732-2	1	Stack Assembly (See page 32)
12	124270-1	124270	124270	124269	1	Refrigeration Unit (See page 42-44)
13	122713	122713	122713	122713-4	1	Air Baffle Assembly (See page 30)
14	-	118096	118096	118096	1	Loading Rack Weld Assembly
15	-	358464	358464	358464	1	Hook
16	-	124480	124480	124480	2	Chain Assembly
17	-	346822	346822	346822	2	Compression Clip
18	358387	358387	358387	358387	1	Clip
19	358387-1	358387-1	358387-1	358387-1	1	Clip
20	358385	358385	358385	358385	A/R	Clip
21	V800364	V800364	V800364	V800364	A/R	Machine Screw & Lock Washer
22	346795-1	346795-1	346795-1	346795-1	1	Label — Number 1
22	346796-1	346796-1	346796-1	346796-1	1	Label — Number 2
22	346797-1	346797-1	346797-1	346797-1	1	Label — Number 3
22	346798-1	346798-1	346798-1	346798-1	1	Label — Number 4
22	346799-1	346799-1	346799-1	346799-1	-	Label — Number 5
22	346800-1	346800-1	346800-1	346800-1	-	Label — Number 6
22	-	-	-	360734-1	-	Label — Number 7
22	-	-	-	360739-1	-	Label — Number 8
23	44096	44096	44096	44096	1	Bolt — Carriage
24	V800885	V800885	V800885	V800885	1	Nut
-	V800897	V800897	V800897	V800897	1	Nut (not shown)
-	43389	43389	43389	43389	1	Spacer (not shown)
-	338377-1	338377-1	338377-1	338377-1	1	Grommet Service Cord
25	322829	322829	322829	322829	2	Hex Head Screw
26	371573	371573	371573	371573	1	Label Loading Plate

CABINET AREA (Continued)

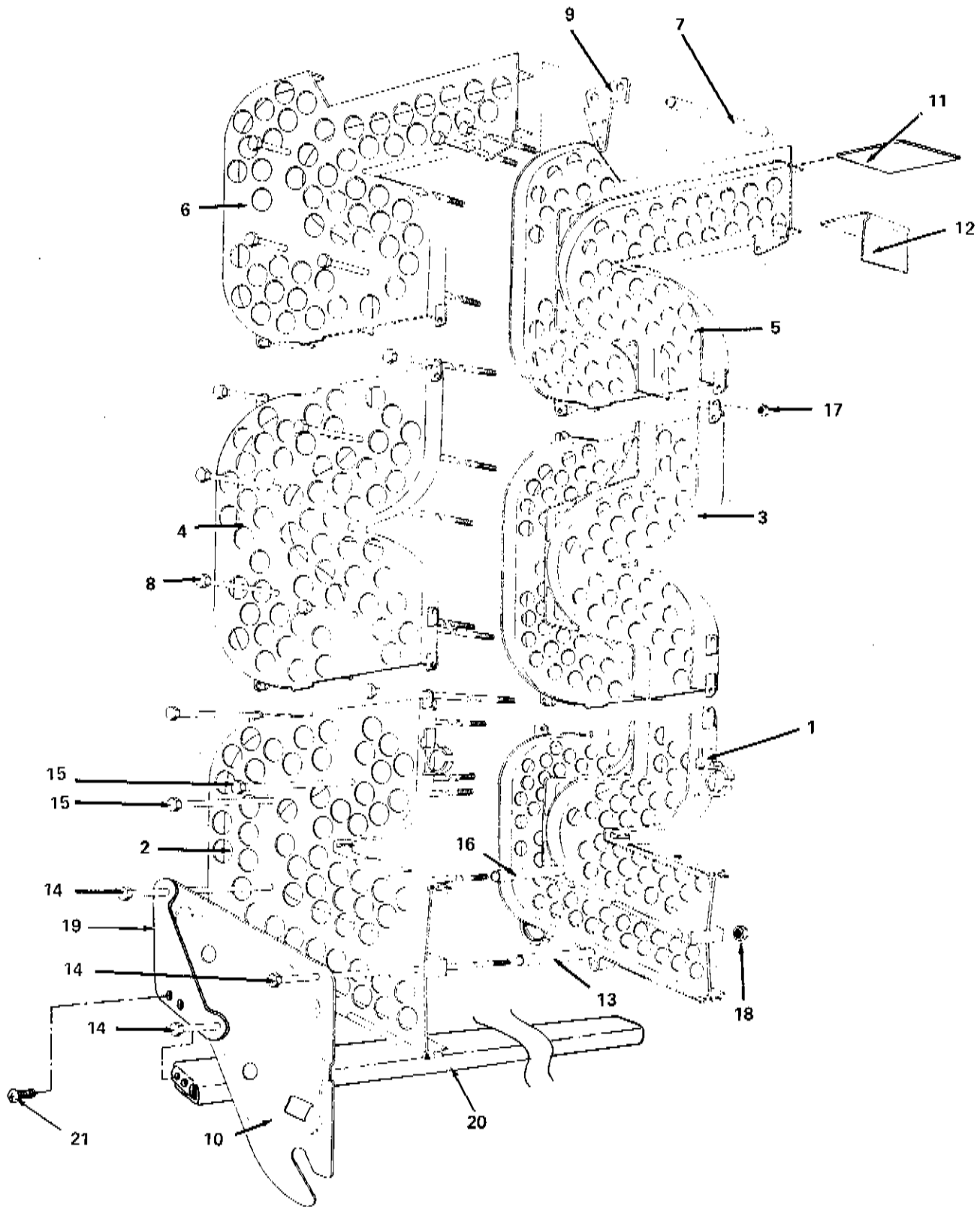


CABINET AREA (Continued)

ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
1	122453	122454	122455	122456	1	Common Cabinet Assembly
2	122372T	122372-1T	122372-2T	122372-5T	1	Cabinet Weld Assembly
3	365008-1	365008-1	365008-1	365008-1	1	Hinge Pin
4	122398-1	122398-1	122398-3	122398-4	1	Liner Weld Assembly
5	368095	368095-1	368095-2	368095-5	1	Gasket — Cabinet Liner
6	320975	320975	320975	320975	A/R	Nut — Snap-in
7	V800876	V800876	V800876	V800876	A/R	Tapping Screw
8	V800545	V800545	V800545	V800545	2	Tapping Screw
9	332497	332497	332497	332497	2	Nut Retainer
10	V800514	V800514	V800514	V800514	4	Tapping Screw
11	369413	369413	369413	369413	2	Spacer
12*	368021	368021	368021	368021	1	Cabinet Latch
13	V800721	V800721	V800721	V800721	2	Tapping Screw
14	368781	368781	368781	368781	1	Spacer
15	367967	367967	367967	367967	1	Spring Latch
16	V801202	V801202	V801202	V801202	2	Screw
17	365644CH	365644CH	365644CH	365644CH	1	Upper Hinge
18	321339	321339	321339	321339	2	Screw
19	V342624	V342624	V342624	V342624	1	Self Drill Screw
20	341865	341865	341865	341865	1	Door Support
21	368766	368766	368766	368766	2	Spacer
22	V801342	V801342	V801342	V801342	2	Self Drill Screw
23*	370684	370684	370684	370684	1	Latch Bracket — Cabinet
24	V801343	V801343	V801343	V801343	2	Tapping Screw
25	-	368659	368659	368659	1	Door Lift
26	339840	339840	339840	339840	1	Condensate Pan
27	321304	321304	321304	321304	1	Clip
28	340061	340061	340061	340061	1	Drain Tubing
29	46212	46212	46212	46212	1	Tinnerman Clip
30	38132	38132	38132	38132	1	Grommet — Drain Tube
31	324386	324386	324386	324386	4	Leveling Screw
32	365822	365822	365822	365822	2	Spacer — 1/8" Thick
33	365822-1	365822-1	365822-1	365822-1	2	Spacer — 1/16" Thick
-	122713	122713	122713	122713-4	1	Air Baffle Assembly
34	359929	359929	359929	359929	1	Decal — Receptacle Box
35	366782	366782	366782	366782	1	Decal — Circuit Breaker
36	350823	350823	350823	350823	1	Circuit Breaker
37	368267	368267	368267	368267	1	Air Baffle
38	V800498	V800498	V800498	V800498	2	Tapping Screw
39	V800819	V800819	V800819	V800819	1	Tapping Screw
40	344680	344680	344680	344680	1	Bracket
41	V800789	V800789	V800789	V800789	3	Tapping Screw
42	366092	366092	366092	366092	1	Closure Cap
43	368441	368441	368441	368441	1	Gasket
44	333986	333986	333986	333986	1	Grommet
45	333985	333985	333985	333985	1	Drain Tube
46	365567	365567	365567	365567	2	Spacer — 1/16" Thick
47	365567-1	365567-1	365567-1	365567-1	2	Spacer — 1/32" Thick
48	V801314	V801314	V801314	V801314	2	Carriage Bolt
49	V800959	V800959	V800959	V800959	2	Hex Nut & Lock Washer
50	366540	366540	366540	366540	1	Retainer
51	368353	368353	368353	368353	1	Strike
52	122751	122751	122751	122751	1	Door Latch Weld Assembly
53	339699-3	339699-3	366215	-	1	Plenum
54	V800552	V800552	V800552	V800552	8	Tapping Screw
55	351327	351327	351327	-	1	Cover Plate
56	43410	43410	43410	43410	1	Rubber Grommet
57	914161	914161	914161	914161	A/R	Clip — Thermostat Air Coil
58	360816	360816	360816	360816-1	1	Horizontal Baffle
59	V800533	V800533	V800533	V800533	3	Tapping Screw
-	-	-	366741	360823	1	Cover — Evaporator
-	363185	-	-	-	1	Pre-Cool Shelf
60	322829	322829	322829	322829	2	Hex Head Nut & Lock Washer

*Optional with Model No. 128.

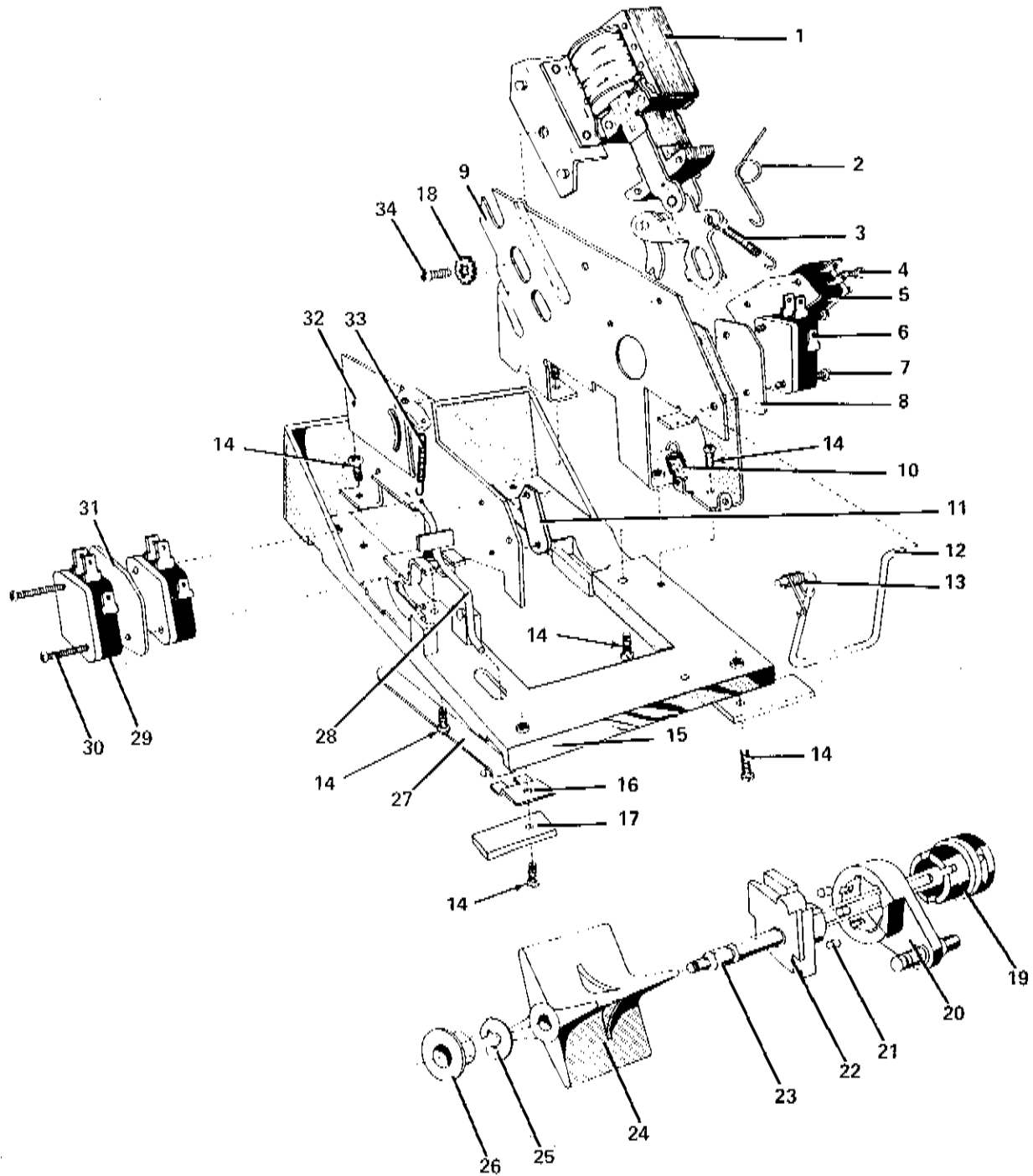
STACK ASSEMBLY



STACK ASSEMBLY

ITEM NO.	PART NO. 128	PART NO. 192	PART NO. 256	PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
.	118732-4	118732-6	118732-3	118732-2	1	Stack Assembly
1	-	-	-	357984	6	Track - Can (Lower Full)
1	357984	357984	357984	-	4	Track - Can (Lower Full)
2	357985	357985	357985	357985	1	Track - Can (Lower Half)
3	-	-	-	357986	12	Track - Can (Center Full)
3	-	-	357986	-	8	Track - Can (Center Full)
3	-	357986	-	-	4	Track - Can (Center Full)
4	-	-	357987	357987	2	Track - Can (Center Half)
4	-	357987	-	-	1	Track - Can (Center Half)
5	-	-	-	357988	6	Track - Can (Upper Full)
5	357988	357988	357988	-	4	Track - Can (Upper Full)
6	357989	357989	357989	357989	1	Track - Can (Upper Half)
7	-	-	-	358002-1	114	Spacer
7	-	-	358002-1	-	76	Spacer
7	-	358002-1	-	-	52	Spacer
7	358002-1	-	-	-	28	Spacer
8	-	-	358004-4	358004-5	19	Bolt
8	-	358004-4	-	-	13	Bolt
8	358004-4	-	-	-	7	Bolt
9	358009	368761	358009	358009	2	Support - Upper
10	358010	358010	358010	358010	1	Support - Lower
11	358010-1	358010-1	358010-1	358010-1	1	Support - Lower
11	-	-	-	358133	6	Loading Plate - Upper
12	358133	358133	358133	-	4	Loading Plate - Upper
12	-	-	-	358134	6	Loading Plate - Lower
13	358134	358134	358134	-	4	Loading Plate - Lower
13	-	-	-	361746	12	Spacer
14	361746	361746	361746	-	8	Spacer
14	361745	361745	361745	361745-1	3	Bolt
15	361745-2	361745-2	361745-2	362745-3	2	Bolt
16	-	-	-	361746-1	18	Spacer
17	361746-1	361746-1	361746-1	-	12	Spacer
17	-	-	V800952	V800952	19	Hex Nut & Lock Washer
18	-	V800952	-	-	13	Hex Nut & Lock Washer
18	V800952	-	-	-	7	Hex Nut & Lock Washer
18	V800959	V800959	V800959	V800959	5	Hex Nut & Lock Washer
19	-	-	-	371682	2	Bracket - Support
20	-	-	-	371698	1	Channel - Support
21	-	-	-	V801285	4	Self Drill Screw

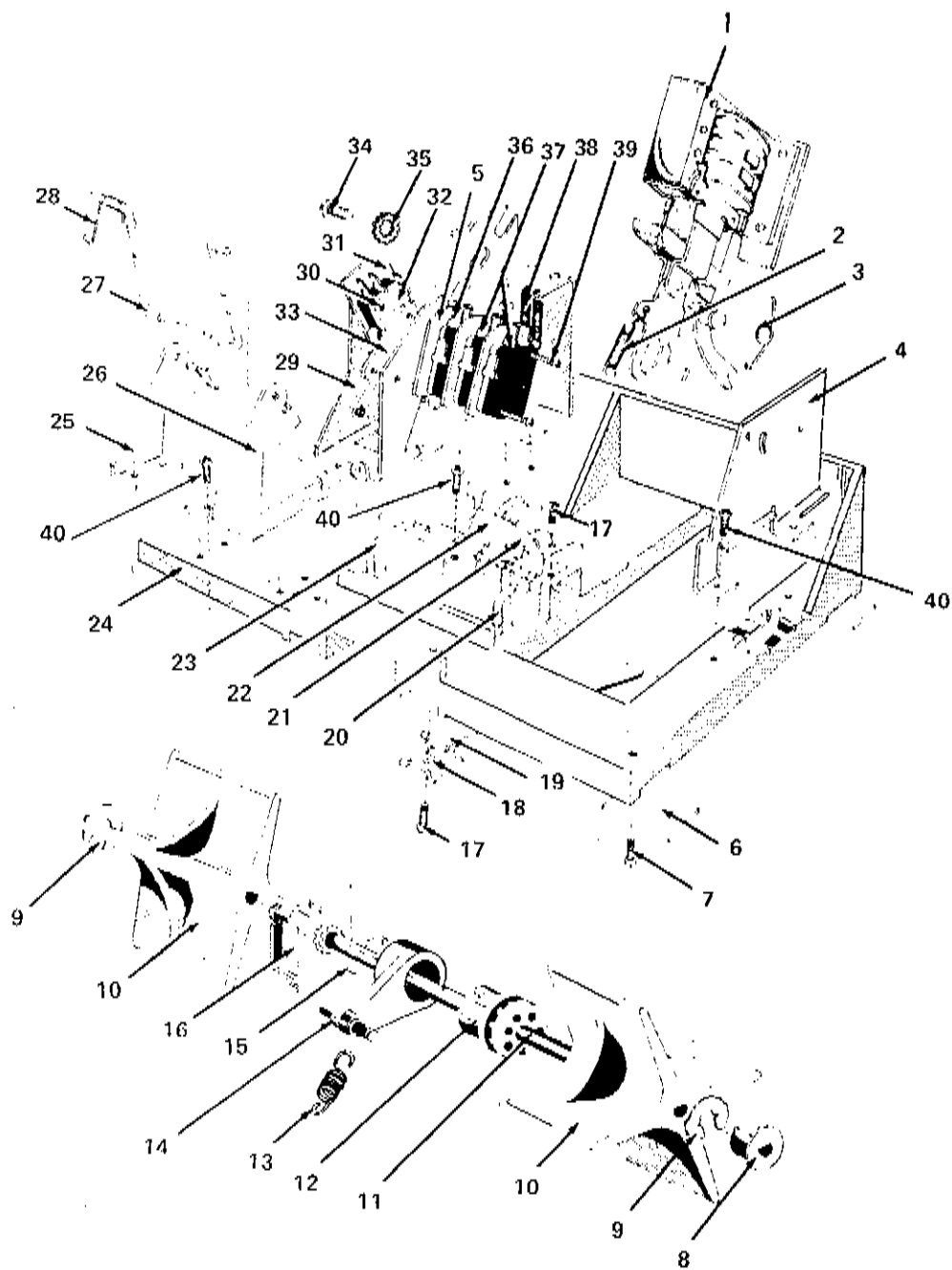
SINGLE VEND MECHANISM



SINGLE VEND MECHANISM

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	118909-1	1	Vend Mech. Assembly - Single
1	118927	1	Solenoid Assembly
2	359366	1	Spring - Pawl
3	359367	1	Spring - Solenoid
4	V801275	2	Screw
5	358530	1	Switch - Cancel
-	118930	1	Bracket and Switch Assembly
6	358529	1	Switch - Solenoid
7	V800745	2	Screw
8	340025	1	Insulator
9	118918	1	Bracket - Solenoid
10	359368	1	Spring - Control Ring
11	337588-1	1	Plate - Switch Screw
12	358246	1	Wire - Anti-Back Up
13	359369	1	Spring - Anti-Back Up
14	V801319	10	Tapping Screw
15	358238	1	Base - Mech. - Single
16	359179	1	Retainer - Clip - Sold Out
17	358268	4	Tab Mount
18	V801041	1	Lock Washer
19	357939	1	Control Wheel
20	118925	1	Control Ring Assembly
21	358126	4	Roller
22	118934	1	Lock Element Assembly
23	118944-1	1	Shaft Assembly
-	360761	1	Dowel Pin
-	358275-1	1	Shaft
24	358266	1	Paddle Wheel
25	359189	1	Retainer - Paddle Wheel
26	40356	1	Bearing
27	119186	1	Sold Out Lever
28	118779	1	Sold Out Wire
29	D10-8085	2	Switch - Sold Out
30	V800032	2	Screw
31	340025	5	Insulator
32	118766	1	Bracket Weld Assembly
33	337392	1	Spring - Sold Out
34	V800128	1	Machine Screw

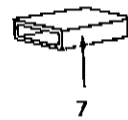
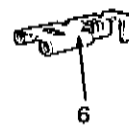
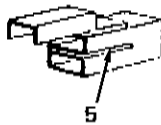
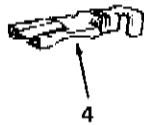
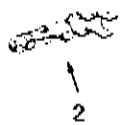
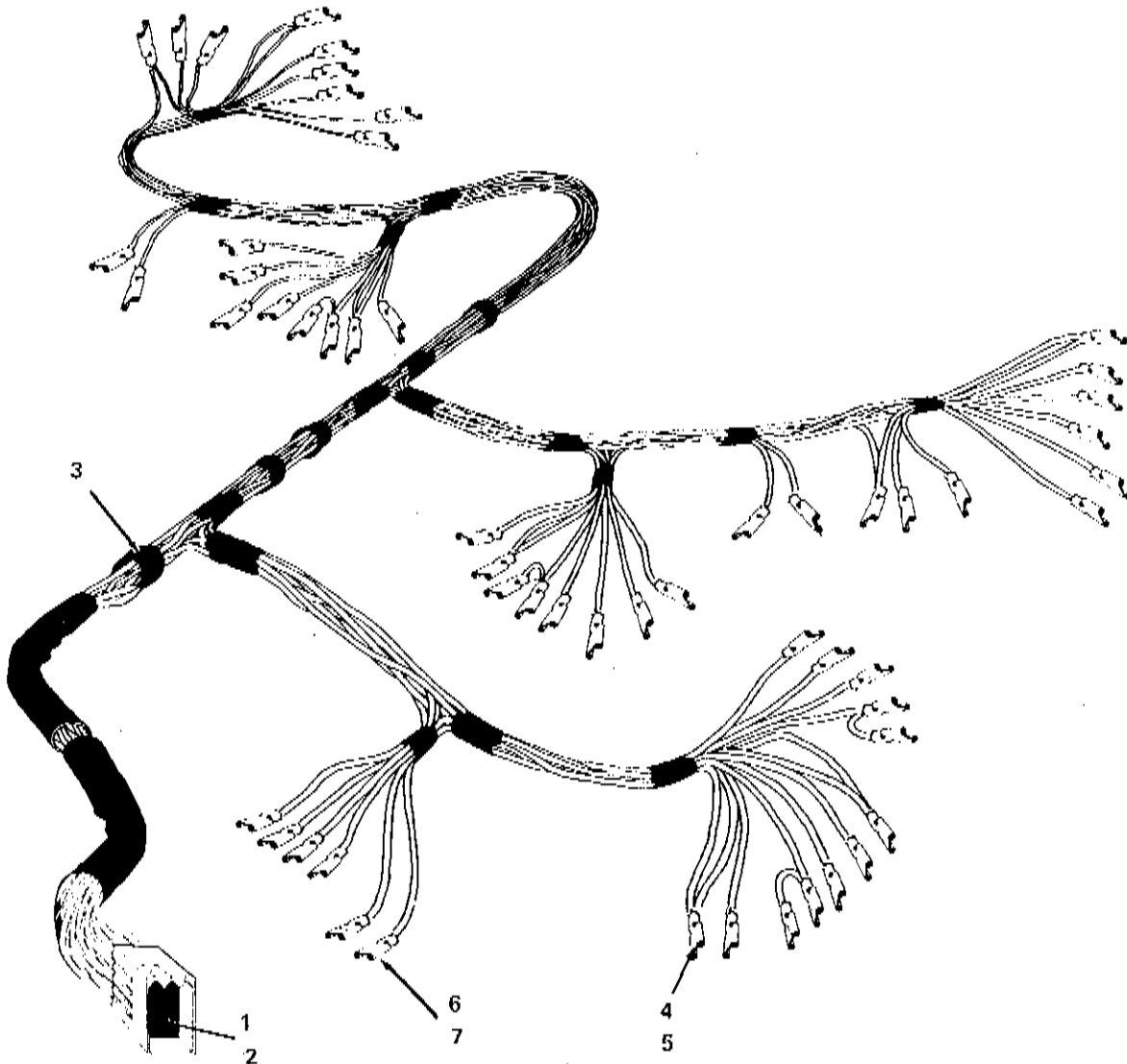
DOUBLE VEND MECHANISM



DOUBLE VEND MECHANISM

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	118910-1	1	Vend Mech. Assembly (Double)
1	118927-1	1	Solenoid Assembly (Riveted)
2	359367	1	Spring - Solenoid Return
3	359366	1	Spring - Pawl
4	358264	1	Bracket
5	340025	4	Insulator
6	358268	4	Tab Mount
7	V801319	15	Tapping Screw
8	40356	1	Bearing
9	359189	2	Retainer - Paddle Wheel
10	358266	2	Paddle Wheel
11	118943	1	Shaft Assembly
-	358276	1	Shaft
-	360761	1	Dowel Pin
12	357939	1	Control Wheel
13	359368	1	Spring - Clutch Return
14	118925	1	Control Ring Assembly
15	358126	4	Roller
16	118934-1	1	Lock Element Assembly
17	V800330	3	Tapping Screw
18	359351	2	Lever Retainer - Sold Out
19	119186	2	Sold Out Lever
20	358245	1	Wire - Sold Out
21	359351	1	Lever Retainer - Sold Out
22	358271	1	Actuator - Sold Out
23	358244	1	Wire - Sold Out
24	358239	1	Base - Mech.
25	358248-1	2	Bracket - Anti-Back Up L.H.
26	358248	2	Bracket - Anti-Back Up R.H.
27	358246	2	Wire - Anti-Back Up
28	359369	2	Spring - Anti-Back Up
-	118929	1	Bracket and Switch Assembly
29	118917	1	Bracket
30	V801275	2	Tapping Screw
31	340025	1	Insulator
32	358530	1	Switch (Cancel)
33	337588-1	1	Plate - Switch Screw
34	V800128	1	Machine Screw
35	V801041	1	Lock Washer
36	358529	1	Switch (Solenoid)
37	D10-8085	2	Switch (Sold Out)
38	337392	2	Spring - Sold Out
39	V800034	2	Screw
40	V800764	18	Screw

STACK HARNESS ASSEMBLY



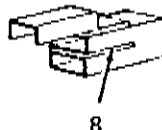
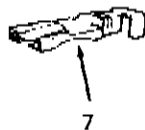
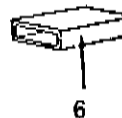
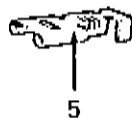
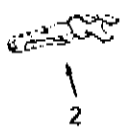
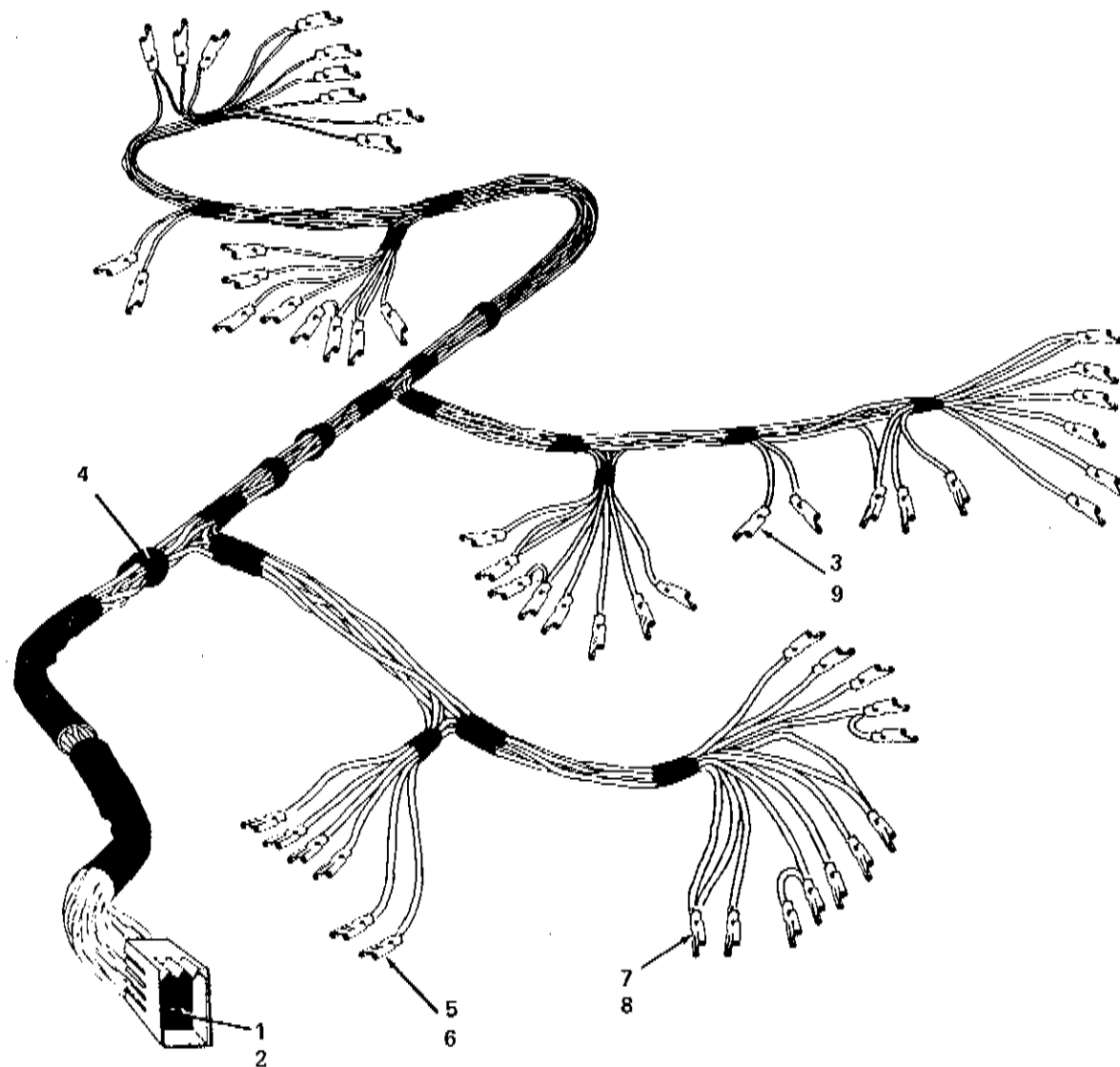
STACK HARNESS ASSEMBLY 128 - 192 - 256

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	122626	1	Stack Harness Assembly
1	345006-3	1	Plug - 15 Terminal
2	320196	13	Terminal - Male
3	359801	4	Snap Bushing - Split
4	360805	33	Terminal
5	360806	12	Cover - Terminal - Triple
6	336138-1	6	Terminal
7	489202	6	Cover - Terminal

STACK HARNESS ASSEMBLY - 384

ITEM NO.	PART NO. 6-Select	NO. REQ.	PART NO. 8-Select	NO. REQ.	PART NAME AND DESCRIPTION
-	122630	1	122632	1	Stack Harness Assembly
1	345006-3	1	345006-3	1	Plug - 15 Terminal
2	320196	15	320196	15	Terminal - Male
3	359801	5	359801	6	Snap Bushing - Split
4	360805	33	360805	44	Terminal
5	360806	12	360806	16	Cover - Terminal - Triple
6	336138-1	8	336138-1	8	Terminal
7	489202	8	489202	8	Cover - Terminal

STACK HARNESS — REAR



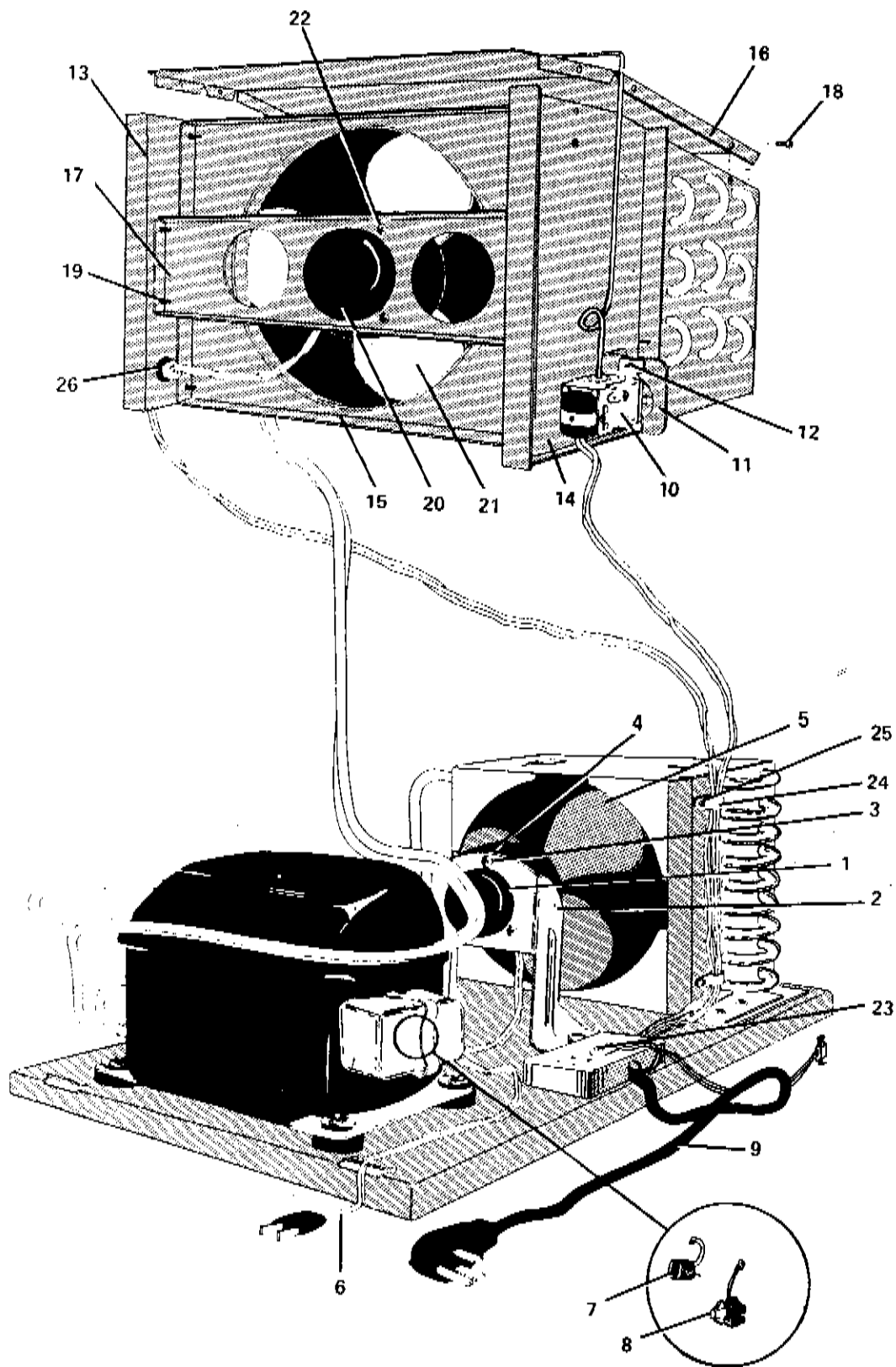
STACK HARNESS – REAR 128 – 192 – 256

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	122627	1	Stack Harness Rear
1	345006-1	1	Plug - 15 Terminal
2	320196	13	Terminal - Male
3	321093	2	Terminal
4	359801	3	Snap Bushing - Split
5	336138-1	6	Terminal
6	489202	6	Cover - Terminal
7	360805	33	Terminal
8	360806	12	Cover - Terminal - Triple
9	321096	2	Cover - Terminal - Female

STACK HARNESS – REAR – 384

ITEM NO.	PART NO. 6-Select	NO. REQ.	PART NO. 8-Select	NO. REQ.	PART NAME AND DESCRIPTION
-	122631	1	122633	1	Stack Harness - Rear
1	345006-1	1	345006	1	Plug - 15 Terminal
2	320196	15	320196	15	Terminal - Male
3	321093	2	321093	2	Terminal
4	359801	5	359801	5	Snap Bushing - Split
5	336138-1	6	336138-1	8	Terminal
6	489202	6	489202	8	Cover - Terminal
7	360805	33	360805	44	Terminal
8	360806	12	360806	16	Cover - Terminal - Triple
9	321096	2	321096	2	Cover - Terminal - Female

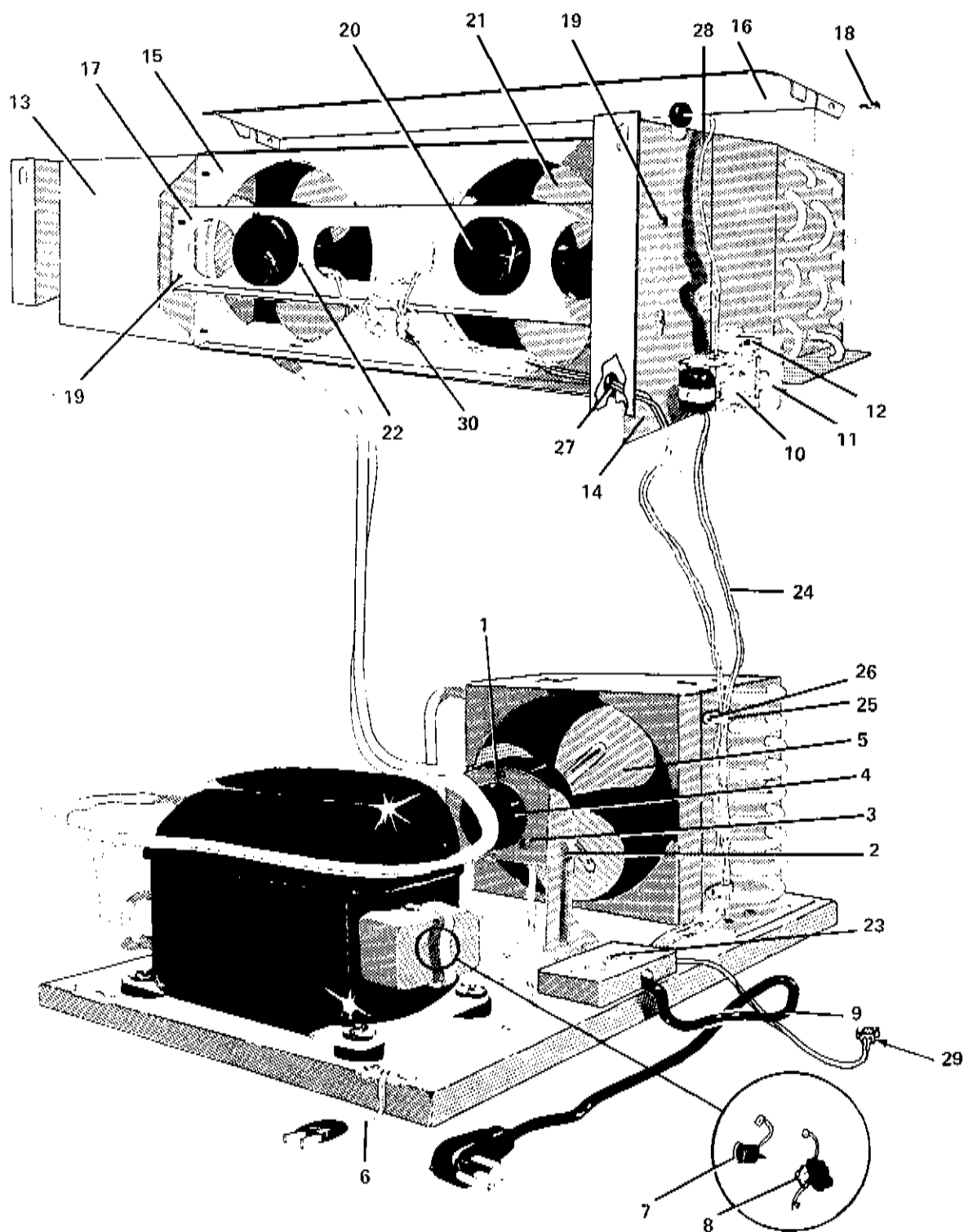
REFRIGERATION ASSEMBLY



REFRIGERATION ASSEMBLY — 128 — 192 — 256

ITEM NO.	V-45 PART NO. 128	V-25 PART NO. 192-256	NO. REQ.	PART NAME AND DESCRIPTION
-	124270-1	124270	1	Refrigeration Unit Assembly
-	114001	113992	1	Refrigeration Assembly
-	336640	336640	2	Retaining Clip
1	113952-1	113952-1	1	Condenser Fan Motor Assembly
-	V42323	V42323	1	Speed Nut - Fan Blade
2	44191	44191	1	Bracket - Motor Mounting
3	V800371	V800371	3	Machine Screw & Lock Washer
4	42321-7	42321-7	1	Motor - Fan
5	42329	42329	1	Blade - Fan
6	344105	344105	1	Compressor Cord
7	45052-12	45052-28	1	Overload Protector
8	333894-6	333894-8	1	Relay - Starting
9	363670-1	363670-1	1	Service Cord Harness
10	368794	368794	1	Temperature Control
11	42127	42127	1	Bracket - Switch
12	V800395	V800395	2	Machine Screw & Lock Washer
13	359175	359175	1	Extension - Evaporator Right
14	359174	359174	1	Extension - Evaporator Left
15	320236	320236	1	Orifice - Evaporator Fan
16	321716	321716	1	Extension - Evaporator Top
17	320266	320266	1	Bracket - Evaporator Motor
18	V800533	V800533	14	Tapping Screw
19	V800503	V800503	4	Tapping Screw
20	42321-12	42321-12	1	Motor - Evaporator Fan
21	44190	44190	1	Blade - Fan
-	42323	42323	1	Speed Nut - Fan Blade
22	V800371	V800371	3	Machine Screw & Lock Washer
23	V800512	V800512	1	Tapping Screw
24	324099-6	324099-6	1	Clamp
25	V800539	V800539	3	Screws
26	332531-7	332531-7	1	Snap Bushing
27	320195	320195	2	Terminal - Female
-	345008	345008	1	Receptacle - Two Terminal

REFRIGERATION ASSEMBLY 384



REFRIGERATION ASSEMBLY 384

Vendo[®]

ITEM NO.	V-63 PART NO. 384	NO. REQ.	PART NAME AND DESCRIPTION
-	124269	1	Refrigeration Unit Assembly
1	119013	1	V63 Refrigeration Assembly
-	336640	2	Retaining Clip
-	113952-6	1	Condenser Fan Motor Assembly
-	V42323	1	Speed Nut, Fan Blade
2	44191	1	Bracket - Motor Mounting
3	V800371	3	Machine Screw and Lock Washer
4	42321-5	1	Motor - Fan
5	320766	1	Blade - Fan
6	344105	1	Compressor Cord
7	45052-27	1	Overload Protector
8	333894-15	1	Relay - Starting
9	363670	1	Service Cord Harness
10	368794	1	Temperature Control
11	42127	1	Bracket - Switch
12	V800395	2	Machine Screw - Lock Washer
13	366219	1	Extension - Evaporator Left
14	360819-1	1	Extension - Evaporator Right
15	360820	1	Orifice - Evaporator Fan
16	360817	1	Extension - Evaporator Top
17	328578	1	Bracket - Evaporator Motor
18	V800545	12	Screws
19	V800503	4	Tapping Screw
20	42321-17	2	Motor - Evaporator Fan
21	328579	2	Blade - Fan
-	V42323	2	Speed Nut - Fan Blade
22	V800371	6	Machine Screw and Lock Washer
23	V800512	1	Tapping Screw
24	116713-1	1	Wiring Assembly
25	324099-3	2	Clamp
26	V800473	2	Screws
27	332531-7	1	Snap Bushing
28	V800566	8	Screws
-	320195	2	Terminal - Female
29	345008	1	Receptacle - Two Terminal
30	44485	2	Wire Connector

FLAVOR STRIPS TRADE

370949	Coke in 12 Oz. Cans	370949-88	Faygo Cola
370949-1	Sprite in 12 Oz. Cans	370949-89	Double Cola
370949-2	Tab	370949-90	Barqs
370949-3	Fresca in 12 Oz. Cans	370949-96	Grape (Pepsi)
370949-4	Orange in 12 Oz. Cans	370949-97	Orange (Pepsi)
370949-5	Grape in 12 Oz. Cans	370949-98	Root Beer (Pepsi)
370949-6	Fanta Grape Soda in 12 Oz. Cans	370949-99	Sun Drop
370949-7	Fanta Draft Root Beer in 12 Oz. Cans	370949-100	Frostic Root Beer
370949-8	Fanta Lemon Lime in 12 Oz. Cans	370949-101	Hires Root Beer
370949-9	Fanta Strawberry in 12 Oz. Cans	370949-102	Orange Crush
370949-10	Fanta Orange Soda in 12 Oz. Cans	370949-103	Mr. Pibb
370949-11	Root Beer in 12 Oz. Cans	370949-104	Patio Imitation Strawberry
370949-12	Strawberry in 12 Oz. Cans	370949-105	Patio Orange Soda
370949-13	Ginger Ale in 12 Oz. Cans	370949-106	Patio Root Beer
370949-14	Lemon Lime in 12 Oz. Cans	370949-107	Patio Imitation Grape Soda
370949-15	Fanta Red Cream Soda in 12 Oz. Cans	370949-108	Patio Dry Ginger Ale
370949-16	Fanta Quinine Water in 12 Oz. Cans	370949-109	Suncrest Orange
370949-17	Fanta Club Soda in 12 Oz. Cans	370949-110	Suncrest Grape
370949-18	Fanta Black Cherry in 12 Oz. Cans	370949-111	Grape Crush
370949-19	Fanta Ginger Ale in 12 Oz. Cans	370949-112	Lemon Sour in 12 Oz. Cans
370949-20	Dr Pepper in 12 Oz. Cans	370949-113	Chocolate
370949-21	7-Up in 12 Oz. Cans	370949-114	Grapette
370949-22	Pepsi-Cola in 12 Oz. Cans	370949-115	Dad's Root Beer
370949-23	Royal Crown in 12 Oz. Cans	370949-116	Bubble Up
370949-24	Mountain Dew in 12 Oz. Cans	370949-117	Nesbitt Orange
370949-25	Bubble Up in 12 Oz. Cans	370949-118	Nu Grape
370949-26	Red Cream Soda in 12 Oz. Cans	370949-119	Black Cherry
370949-27	Simba in 12 Oz. Cans	370949-120	Cream Soda
370949-28	Blank	370949-121	Lemon
370949-29	C. D. Cactus Cooler in 12 Oz. Cans	370949-122	Lime
370949-30	C. D. Ginger Ale Served in Cans	370949-123	Barq's Root Beer
370949-31	C. D. Rooti Root Beer Served in Cans	370949-124	White Rock Orange
370949-32	C. D. Vanilla Cream Soda Served in Cans	370949-125	White Rock Grape
370949-33	C. D. Tahitian Treat Served in Cans	370949-126	Howdy Orange Soda
370949-34	C. D. Wild Cherry Soda Served in Cans	370949-127	Howdy Root Beer
370949-35	C. D. Club Soda Served in Cans	370949-128	Howdy Imitation Grape Soda
370949-36	C. D. Quinine Water Served in Cans	370949-129	Howdy Cola
370949-37	C. D. Wink Served in Cans	370949-130	Club Soda in 12 Oz. Cans
370949-38	C. D. Bitter Lemon Served in Cans	370949-131	Kickapoo Joy Juice
370949-39	Pepsi	370949-132	Can. Dry Strawberry
370949-40	Teem	370949-133	Red Ltng. Cream Soda in 12 Oz. Cans
370949-41	Grape	370949-134	Cream Soda in 12 Oz. Cans
370949-42	Orange	370949-135	Strawberry Crush
370949-43	Diet Pepsi	370949-136	Nesbitts Grape
370949-44	Root Beer	370949-137	Nesbitts Strawberry
370949-45	Mountain Dew	370949-138	Nesbitts Root Beer
370949-46	Cherry	370949-139	Tru-Ade Grape
370949-47	Ginger Ale	370949-140	Yoo Hoo
370949-48	Lemon Lime	370949-141	Yoo Hoo Chocolate
370949-49	Strawberry	370949-142	Quench
370949-50	Cola	370949-143	Vernors
370949-51	Royal Crown Cola	370949-144	Cherry Cola
370949-52	Nehi Orange	370949-145	Dr. Wells
370949-53	Nehi Root Beer	370949-146	Click Root Beer
370949-54	Nehi Strawberry	370949-147	Briardale Cola
370949-55	Nehi Grape	370949-148	Gatorade Cola
370949-56	Upper 10	370949-149	C. D. Rooti Root Beer
370949-57	Diet Rite Cola	370949-150	Can. Dry Hi Spot
370949-58	Dr Pepper	370949-151	Can. Dry Fruit Punch
370949-59	Sugar Free Dr Pepper	370949-152	Can. Dry Wild Cherry Soda
370949-60	Like	370949-153	Can. Dry Club Soda
370949-61	Seven-Up	370949-154	C. D. L. Cal. Ginger Ale
370949-62	Diet Seven-Up	370949-155	C. D. L. Cal. Cola
370949-63	Can. Dry Ginger Ale	370949-156	C. D. L. Cal. Root Beer
370949-64	Can. Dry Concord Grape Soda	370949-157	Fanta Imit. Org. Soda in 12 Oz. Cans
370949-65	Can. Dry Sunripe Orange Soda	370949-158	Chime
370949-66	Can. Dry Root Beer	370949-159	Fanta Imit. Grape Soda in 12 Oz. Cans
370949-67	Can. Dry Lemon Lime	370949-160	Mason's Root Beer in 12 Oz. Cans
370949-68	Can. Dry Vanilla Cream Soda	370949-161	Suncrest Orange in 12 Oz. Cans
370949-69	Can. Dry Wink		Quinine Water in 12 Oz. Cans
370949-70	Can. Dry Jamaica Cola		
370949-71	Can. Dry Tahitian Treat		
370949-72	Can. Dry Sport Cola		
370949-73	Squirt		
370949-74	Faygo Draft Root Beer		
370949-75	Faygo Strawberry Red Pop		
370949-76	Faygo Orange		
370949-77	Faygo Very Cherry Cola		
370949-78	Faygo Grape		
370949-79	Faygo Rock & Rye		
370949-80	Faygo Fruit Punch		

(Continued On Next Page)

FLAVOR STRIPS TRADE 384-6 ONLY

370948	Coca-Cola	370948-96	Fanta Grape Soda in 12 Oz. Cans
370948-1	Sprite	370948-99	Fanta Red Cream Soda in 12 Oz. Cans
370948-2	Orange	370948-101	Fanta Blk. Cherry Soda in 12 Oz. Cns.
370948-3	Root Beer	370948-102	Fanta Ginger Ale in 12 Oz. Cans
370948-4	Strawberry	370948-103	Fanta Quinine Water in 12 Oz. Cans
370948-5	Grape	370948-105	Diet 7-Up
370948-6	Ginger Ale	370948-106	Grape Crush
370948-7	Lemon-Lime	370948-107	Hires Root Beer
370948-8	Tab	370948-108	Simba
370948-10	Fanta Draft Root Beer	370948-110	Canada Dry Vanilla Cream Soda
370948-11	Fanta Grape Soda	370948-111	Simba in 12 Oz. Cans
370948-12	Fanta Strawberry Soda	370948-113	Squirt
370948-13	Fanta Orange Soda	370948-114	Can. Dry Sport Cola
370948-14	Fanta Lemon-Lime	370948-115	Can. Dry Jamaica Cola
370948-15	Fanta Ginger Ale	370948-118	Teem
370948-16	Fanta Grapefruit Soda	370948-119	Cola
370948-22	Fanta Imit. Org. Soda in 12 Oz. Cns.	370948-120	Nehi Orange
370948-23	Chime	370948-121	Nehi Root Beer
370948-24	Fresca	370948-122	Nehi Strawberry
370948-25	Coca-Cola	370948-123	Nehi Grape
370948-26	Fanta Imit. Grape Soda in 12 Oz. Cns.	370948-124	Upper 10
370948-28	Sprite in 12 Oz. Cans	370948-125	Diet Rite Cola
370948-29	Fanta Draft Root Beer in 12 Oz. Cns.	370948-126	Sugar Free Dr Pepper
370948-30	Fanta Lemon-Lime in 12 Oz. Cans	370948-127	Liko
370948-31	Fanta Strawberry in 12 Oz. Cans	370948-128	Can. Dry Concord Grape Soda
370948-32	Fanta Orange	370948-129	Grape (Pepsi)
370948-33	Fanta Orange Soda in 12 Oz. Cans	370948-130	Orange (Pepsi)
370948-34	Fresca in 12 Oz. Cans	370948-131	Root Beer (Pepsi)
370948-36	Pepsi-Cola	370948-132	Sun Drop Cola
370948-37	Royal Crown	370948-133	Frostie Root Beer
370948-38	Seven-Up	370948-134	Mr. Pibb
370948-39	Dr Pepper	370948-135	Blank
370948-40	Cherry	370948-136	Patio Imitation Strawberry Soda
370948-41	Blank	370948-137	Patio Orange Soda
370948-42	Fanta Red Cream Soda	370948-138	Patio Root Beer
370948-43	Orange in 12 Oz. Cans	370948-139	Patio Imitation Grape Soda
370948-44	Root Beer in 12 Oz. Cans	370948-140	Patio Dry Ginger Ale
370948-45	Strawberry in 12 Oz. Cans	370948-141	Suncrest Orange
370948-46	Grape in 12 Oz. Cans	370948-142	Suncrest Grape
370948-47	Ginger Ale in 12 Oz. Cans	370948-143	Chocolatu
370948-48	Lemon-Lime in 12 Oz. Cans	370948-144	Grapette
370948-49	Canada Dry Wink	370948-145	Dad's Root Beer
370948-50	Canada Dry Tahitian Treat	370948-146	C. D. L. Cal. Root Beer
370948-51	Canada Dry Ginger Ale	370948-147	Nesbitt Orange
370948-52	Fru-Tea	370948-148	Nu Grape
370948-53	Mountain Dew	370948-149	Black Cherry
370948-54	Diet Pepsi	370948-150	Cream Soda
370948-55	Orange Crush	370948-151	Lemon
370948-56	Mason's Root Beer in 12 Oz. Cans	370948-152	Lime
370948-57	Bubble-Up in 12 Oz. Cans	370948-153	Barq's Root Beer
370948-58	Nu-Grape in 12 Oz. Cans	370948-154	White Rock Orange
370948-59	Sun Crest Orange in 12 Oz. Cans	370948-155	White Rock Grape
370948-60	Quinine Water in 12 Oz. Cans	370948-156	Howdy Orange Soda
370948-61	Club Soda in 12 Oz. Cans	370948-157	Howdy Root Beer
370948-62	Lemon Soup in 12 Oz. Cans	370948-158	Howdy Imitation Grape Soda
370948-63	Canada Dry Sunripe Orange Soda	370948-159	Howdy Cola
370948-64	Canada Dry Root Beer	370948-160	Kickapoo Joy Juice
370948-65	Canada Dry Lemon Lime	370948-161	Cream Soda in 12 Oz. Cans
370948-66	Red Lging. Cream Soda in 12 Oz. Cans	370948-162	Red Cream Soda in 12 Oz. Cans
370948-69	Dr Pepper in 12 Oz. Cans	370948-163	Tahitian Treat Served in Cans
370948-70	Barq's	370948-164	Canada Dry Strawberry
370948-71	Double Cola	370948-165	Strawberry Crush
370948-72	Faygo Cola	370948-166	Nesbitts Grape
370948-73	Canada Dry - "Cactus Cooler"	370948-167	Nesbitts Strawberry
370948-74	Canada Dry - "Rooti Root Beer"	370948-168	Nesbitts Root Beer
370948-75	Canada Dry - "Purple Passion"	370948-169	Tru-Ade Grape
370948-76	Faygo Fruit Punch	370948-170	Yoo Hoo Chocolate
370948-77	Faygo Rock & Rye	370948-171	Quench
370948-78	Faygo Grape	370948-172	Vernors
370948-79	Faygo Very Cherry Cola	370948-173	Dr. Wells
370948-80	Faygo Orange	370948-174	Click Root Beer
370948-81	Faygo Strawberry Red Pop	370948-175	Briardale Cola
370948-82	Faygo Draft Root Beer	370948-176	Gatorade Cola
370948-83	Fanta Blk. Cherry Soda	370948-177	Canada Dry Hi Spot
		370948-178	Canada Dry Fruit Punch
		370948-179	Canada Dry Wild Cherry Soda
		370948-180	Canada Dry Club Soda
		370948-181	C. D. L. Cal. Ginger Ale
		370948-182	C. D. L. Cal. Cola

COINAGE LABELS

371001-15	15¢ Deposit Dime and Nickel, 3 Nickels, 2 Dimes or Quarter.
371001-17	20¢ Deposit 2 Dimes, Dime and 2 Nickels, 4 Nickels or Quarter.
371001-18	25¢ Deposit Nickel and 2 Dimes, Dime and 3 Nickels, 5 Nickels or Quarter.

OPTIONAL KITS

123860	Anti-Theft Kit (Eyelet Opening) 128, 192, 256
123861	Anti-Theft Kit (Eyelet Opening) 384
123332	Inner Door Latch Kit (With Flex-Ace Lock and Key)
123333	Inner Door Latch Kit (With/Out Flex-Ace Lock and Key)
123334	Inner Door Latch Kit (For Use With Lock Using Double Bitted Key)
123874	Three Point Latch Kit (128 Only)
51191	Leg Kit
51186	Caster Swivel Kit
53546	Caster Kit (Side Brake)
335699-2	Roller Kit — LH/RH
50823	Counter Kit
50762	Coin Box Lock Kit
53950	Can Punch Cover Kit

LABEL — DECAL

357451 357440	Royal Crown
368824	Dr Pepper
368767	7-Up (2 Reqd.)
359714	Canada Dry (Typical)
359717	Canada Dry (Left Side)
359716	Canada Dry (Right Side)
371839	Squirt (2 Reqd.)
341400	Barq's
321801	Double Cola (2 Reqd.)
347750	Hires
322158	Frostie (Typical)